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FILE CONTENT:1840 - 13 Sep 2009 VOL 151 ISS 12

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This file contains CAS Registry Numbers for easy and accurate substance identification.

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Structure attributes must be viewed using STN Express query preparation. L3

82 SEA FILE=CASREACT SSS FUL L1 ( 233 REACTIONS)

19 SEA FILE=CASREACT L3 AND TITANIUM

=> d 14 1-19 ibib abs fcrd

ANSWER 1 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 151:8499 CASREACT TITLE:

Process for preparation of chiral sulfoxide derivatives by stereoselective oxidation

Sun, Tianjiang; Lu, Hongguo; Zhou, Bin; Zhang, INVENTOR(S): Zhenggen; Meng, Ting; Liu, Xin; Zhu, Ailin; He, Huili; Cai, Zhan; Yang, Yushe

Yangtze River Pharmaceutical Group, Peop. Rep. China PATENT ASSIGNEE(S):

SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 9pp.

CODEN: CNXXEV

DOCUMENT TYPE: Pat.ent. LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE CN 101429192 20090513 CN 2008-10195705 20080822 Α

PRIORITY APPLN. INFO.: CN 2008-10195705 20080822 This invention provides a process for the preparation of chiral sulfoxide

derivs. comprising stereoselective oxidation of the corresponding thioethers in the presence of chiral titanium complex catalyst. For example, 5-(difluoromethoxy)-2-[[(3,4-dimethoxy-2-pyridiny1)methyl]thio]-1H-benzimidazole was oxidized with diisopropylbenzene hydroperoxide in toluene in the presence of di-Et D-tartrate and tetraisopropyl titanate to give (S)-Pantoprazole with 99.2% purity and >99% e.e. (70.0%). The process has the advantages of high vield, few byproducts, and high product purity.

# RX(3) OF 6

Me

NOTE: stereoselective

CON: STAGE(1) 1 hour, 60 - 65 deg C

STAGE(2) 3 hours, 0 - 5 deg C; 20 hours, 0 - 5 deg C STAGE(4) 0.5 hours

STAGE(5) pH 7.5 - 8

L4 ANSWER 2 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 150:374385 CASREACT

TITLE: Process for the preparation of substituted sulfoxide Anon.

AUTHOR(S): CORPORATE SOURCE: USA

SOURCE: IP.com Journal (2008), 8(3B), 16 (No.

IPCOM000168467D), 11 Mar 2008

CODEN: IJPOBX; ISSN: 1533-0001

IP.com, Inc. PUBLISHER . DOCUMENT TYPE: Journal: Patent

English

LANGUAGE: FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

IP 168467D 20080311 IP 2008-168467D 20080311 PRIORITY APPLN. INFO.: IP 2008-168467D 20080311

AB Enantiomerically enriched sulfoxides like omeprazole, pantoprazole, rabeprazole and lansoprazole, which are proton pump inhibitors useful in the treatment of ulcers, can be prepared by oxidizing their corresponding sulfides. An enantioselective catalytic oxidation process for the preparation

an optically active enantiomer or an enantiomerically enriched form of substituted pyridinylmethyl sulfinyl-benzimidazoles has been developed.

RX(1) OF 1

of

(step 1)

NOTE: stereoselective, alternative reaction conditions shown

CON: STAGE(1) 25 - 30 deg C; 90 minutes, 45 - 50 deg C STAGE(2) 45 - 50 minutes, 25 - 35 deg C; 2 hours, 30 - 35 deg C STAGE(3) 30 - 45 minutes, 30 - 35 deg C

STAGE(4) 12 hours, 25 - 30 deg C

L4 ANSWER 3 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 149:556627 CASREACT

TITLE: Process for preparation of esomeprazole by

enantioselective oxidation of the corresponding sulfide with peroxides in presence of chiral

titanium catalyst

INVENTOR(S): Khomenko, T. M.; Volcho, K. P.; Salakhutdinov, N. F.; Tolstikov, G. A.

PATENT ASSIGNEE(S): Novosibirskii Institut Organicheskoi Khimii im. N. N.

Vorozhtsova SO RAN, Russia

SOURCE: Russ., 4pp.
CODEN: RUXXE7

DOCUMENT TYPE: Patent
LANGUAGE: Russian
FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

RU 2339631 C1 20081127 RU 2007-113738 20070412
PRIORITY APPLN. INFO:: RU 2007-113738 20070412

AB Esomeprazole (1) and/or its salts, useful as an anti-ulcer agent (no data), is prepared by enantioselective oxidation with organic peroxides of the corresponding sulfide, 5-methoxy-2-[(4-methoxy-3,5-dimethylpyridin-2-yl)methylthio]-IH-benzo(d]imidazole, in an organic solvent in presence of a catalytic complex of titanium(IV) which has two chiral ligands: a chiral diol (preferably N.M-dimethyl-(R)-I-phenylethylamie). B.g., treating 1.66 mmol omeprazole sulfide in 2.5 mL PhWe with 9 µL H2O, 1.16 mmol di-Et D-tartrate and 0.77 mmol Ti(OPr-isol)4, at 55° and stirring 1 h, then cooling to 30° and adding 0.81 mmol N.N-dimethyl-(R)-I-phenylethylamine and stirring 15 min, then adding 1.58 mmol cumene hydroperoxide as an 86.5% solution in cumene and stirring 4.5 h at 30° gave, after workup, a mixture containing 82.3% of the desired sulfide, which upon treatment with NaOH in H2O/MeCN gave a 64% overall yield of esomeprazole sodium.

RX(1) OF 2

1. Di-Et D-Tartrate, Ti(OPr-i)4, Water, PhMe

2. (R)-PhCHMeNMe2

3. Cumene hydroperoxide, S:98-82-8

4. NaOH, Water, MeCN

Na 64%

NOTE: stereoselective, yields lower if reaction run at 35.degree. or 25.degree.

25.degfee.
STAGE(1) 55 deg C; 1 hour, 55 deg C; 55 deg C -> 30 deg C
STAGE(2) 30 deg C; 15 minutes, 30 deg C
STAGE(3) 30 deg C; 4.5 hours, 30 deg C
STAGE(4) room temperature; 1 hour, room temperature CON:

L4 ANSWER 4 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 149:556518 CASREACT

TITLE: An efficient procedure for the synthesis of Esomeprazole using a titanium complex with

two chiral ligands

AUTHOR(S): Khomenko, T. M.; Volcho, K. P.; Komarova, N. I.;

Salakhutdinov, N. F.

CORPORATE SOURCE: Vorozhtsov Novosibirsk Institute of Organic Chemistry,

Siberian Division, Russian Academy of Sciences,

Novosibirsk, 630090, Russia

Russian Journal of Organic Chemistry (2008), 44(1),

124-127

CODEN: RJOCEQ; ISSN: 1070-4280

PUBLISHER: Pleiades Publishing, Ltd.

DOCUMENT TYPE: Journal LANGUAGE: English GΙ

SOURCE:

AΒ A procedure has been proposed for the selective preparation of Esomeprazole [(S)-I] via asym. oxidation of the corresponding prochiral sulfide in the presence of a catalytic complex derived from titanium(IV) isopropoxide and two different chiral ligands, di-Et D-tartrate and (R)-N, N-dimethyl-1-phenylethanamine.

1. Ti(OPr-i) 4, Di-Et D-Tartrate, Water, PhMe (R)-PhCHMeNMe2 Cumene hydroperoxide, S:98-82-8

4. NaOH, Water, MeCN

Na 57%

NOTE: stereoselective

CON: STAGE(1) room temperature -> 55 deg C; 1 hour, 55 deg C;

55 deg C -> 30 deg C STAGE(2) 30 deg C; 15 minutes, 30 deg C STAGE(3) 30 deg C; 4.5 hours, 30 deg C

STAGE(4) room temperature; 1 hour, room temperature

REFERENCE COUNT: 15 THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 5 OF 19 CASREACT COPYRIGHT 2009 ACS on STN ACCESSION NUMBER: 149:555936 CASREACT

TITLE: Synthesis of optically active

2,5-dialkylcyclohexane-1,4-diols and their application in the asymmetric oxidation of sulfides

Sun, Jiangtao; Yang, Minghua; Dai, Zhenya; Zhu, AUTHOR (S):

Chengjian; Hu, Hongwen

Department of Chemistry, Nanjing University, Nanjing, CORPORATE SOURCE: 210093, Peop. Rep. China

Synthesis (2008), (16), 2513-2518 SOURCE:

CODEN: SYNTBF; ISSN: 0039-7881

PUBLISHER: Georg Thieme Verlag

DOCUMENT TYPE: Journal

LANGUAGE: English

A simple and efficient approach to obtain optically pure 1,4-diols was established. The asym. oxidation of sulfides to sulfoxides with cumyl hydroperoxide in moderate yields and moderate to high enantioselectivities (≤84%) catalyzed by chiral Ti/1,4-diols complexes was achieved. An ee of 76% was obtained in the asym. synthesis of esomeprazole.

RX(23) OF 27

1. C:136522-58-2, Ti(OPr-i)4, THF

3. Cumene hydroperoxide

4. Water

NOTE: molecular sieves used, stereoselective

CON: STAGE(1) 2 hours, room temperature; room temperature -> 0 deg C

STAGE(2) 30 minutes, 0 deg C STAGE(3) 36 hours, 0 deg C STAGE(4) 0 deg C

REFERENCE COUNT: 80 THERE ARE 80 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 6 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 149:315505 CASREACT

TITLE: Process for the preparation of esomeprazole magnesium dihydrate and its use for treatment of dyspepsia,

peptic ulcer disease, gastroesophageal reflux disease,

or Zollinger-Ellison syndrome INVENTOR(S):

Rao, Dharmaraj Ramachandra; Kankan, Rajendra

Narayanrao; Pathi, Srinivas Laxminarayan; Bangalore,

Gopalakrishna Sumana

PATENT ASSIGNEE(S): Cipla Limited, India; Curtis, Philip Anthony

SOURCE: PCT Int. Appl., 36pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT:

#### PATENT INFORMATION:

| PAT   | PATENT NO. KIND |     |     |     |     | DATE APPLICATION NO. DATE |      |     |     |      |      |      |     |            |      |     |     |
|-------|-----------------|-----|-----|-----|-----|---------------------------|------|-----|-----|------|------|------|-----|------------|------|-----|-----|
| T/T/C | 2008            |     |     |     |     | 2008                      | 0020 |     | -   |      | 08-G | nena |     | 2008       | 0221 |     |     |
|       | 2008            |     |     | A.  |     | 2008                      |      |     | ve  | 0 20 | 00-G | 5002 |     | 2000       | 0221 |     |     |
|       | W:              |     |     |     |     |                           |      |     |     |      |      |      |     | BR,        |      |     |     |
|       |                 |     |     |     |     |                           |      |     |     |      |      |      |     | EC,<br>IN, |      |     |     |
|       |                 |     |     |     |     |                           |      |     |     |      |      |      |     | LU,        |      |     |     |
|       |                 |     |     |     |     |                           |      |     |     |      |      |      |     | NZ,        |      |     |     |
|       |                 |     |     |     |     | RU,<br>UA,                |      |     |     |      |      |      |     | SV,        | SY,  | TJ, | TM, |
|       | RW:             |     |     |     |     |                           |      |     |     |      |      |      |     | GB,        | GR,  | HR, | HU, |
|       |                 |     |     |     |     |                           |      |     |     |      |      |      |     | RO,        |      |     |     |
|       |                 |     |     |     |     |                           |      |     |     |      |      |      |     | MR,        |      |     |     |
|       |                 |     |     |     |     |                           |      |     |     |      |      |      |     | TZ,        | UG,  | ZM, | ZW, |
|       |                 | AM, | ΑZ, | BY, | KG, | ΚZ,                       | MD,  | RU, | ТJ, | TM,  | AP,  | EA,  | EP, | OA         |      |     |     |

PRIORITY APPLN. INFO.: IN 2007-MU348 20070221

B A process for preparing Form A of (S)-5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)- methyl]sulfinyl]-1 H-benzimidazole magnesium dihydrate, processes for preparing various intermediates useful in the preparation of

Form A

of (S)-5-methoxy-2-[[(4-methoxy-3,5dimethyl-2-pyridinyl)-methyl]sulfinyl]-1 H-benzimidazole magnesium
dihydrate and a novel polymorphic Form II of
5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)-methyl]thio]-1 Hbenzimidazole. Thus, esomeprazole magnesium dihydrate form A was prepared:
methanol (50 mL), potassium salt of esomeprazole (35 g) were charged;
methanolic magnesium chloride hexahydrate solution (8.1 g of magnesium
chloride hexahydrate dissolved in 40 mL of methanol) was added over a
period of 1 h; water (80 mL) and Et acetate (185 mL) mixture was added,
washed with Et acetate (50 mL) and dried at 60-65°C under vacuum to
yield the titled compound (21.1 g, 62% yield, water content of 5.7%).

RX(3) OF 9

1. Di-Et D-Tartrate, Ti(OPr-i)4, PhMe 3. Cumene hydroperoxide

(step 2)

K 57%

NOTE: alternative preparation shown

CON: STAGE(1) 15 minutes, room temperature; 30 minutes, 25 - 30 deg C STAGE(2) 1 hour, 70 deg C; 0.5 hours, 70 - 75 deg C; 75 deg C -> 15 deg C STAGE(3) 3 hours, 10 - 15 deg C

ANSWER 7 OF 19 CASREACT COPYRIGHT 2009 ACS on STN ACCESSION NUMBER: 148:355792 CASREACT

TITLE: Preparation of unsym. heterocyclylsulfoxide

derivatives for treating gastrointestinal disorders INVENTOR(S): Larsson, Magnus Erik; Stenhede, Urban Jan; Sorensen,

Henrik; Von Unge, Sverker Per Oskar; Cotton, Hanna

Kristina

PATENT ASSIGNEE(S): Astra Aktiebolag, Swed. SOURCE:

U.S., 21pp. CODEN: USXXAM DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

| PAT | TENT I | .OV |     | KI  | AD. | DATE |      |     | Al            | PPLI | CATI | M MC | 0.  | DATE |      |     |     |
|-----|--------|-----|-----|-----|-----|------|------|-----|---------------|------|------|------|-----|------|------|-----|-----|
|     |        |     |     |     |     |      |      |     |               |      |      |      |     |      |      |     |     |
| US  | 5948   | 789 |     | A   |     | 1999 | 0907 |     | U             | S 19 | 95-4 | 9208 | 7   | 1995 | 0714 |     |     |
| SE  | 9402   | 510 |     | A   |     | 1996 | 0116 |     | S             | E 19 | 94-2 | 510  |     | 1994 | 0715 |     |     |
| SE  | 5044   | 59  |     | C:  | 2   | 1997 | 0217 |     |               |      |      |      |     |      |      |     |     |
| WO  |        |     |     |     | 1   | 1996 | 0201 |     | WO 1995-SE818 |      |      |      |     |      |      |     |     |
|     | W:     | AM, | AT, | AU, | BB, | BG,  | BR,  | BY, | CA,           | CH,  | CN,  | CZ,  | DE, | DK,  | EE,  | ES, | FI, |
|     |        | GB, | GE, | HU, | IS, | JP,  | KE,  | KG, | KP,           | KR,  | KZ,  | LK,  | LR, | LT,  | LU,  | LV, | MD, |
|     |        | MG, | MN, | MW, | MX, | NO,  | NZ,  | PL, | PT,           | RO,  | RU,  | SD,  | SE, | SG,  | SI,  | SK, | TJ, |
|     |        | TM, | TT  |     |     |      |      |     |               |      |      |      |     |      |      |     |     |
|     | RW:    | KE, | MW, | SD, | SZ, | UG,  | AT,  | BE, | CH,           | DE,  | DK,  | ES,  | FR, | GB,  | GR,  | IE, | IT, |
|     |        | LU, | MC, | NL, | PT, | SE,  | BF,  | BJ, | CF,           | CG,  | CI,  | CM,  | GA, | GN,  | ML,  | MR, | NE, |
|     |        | SN, | TD, | TG  |     |      |      |     |               |      |      |      |     |      |      |     |     |

19940715 PRIORITY APPLN. INFO .: SE 1994-2510

WO 1995-SE818 19950703

OTHER SOURCE(S):

MARPAT 148:355792

Enantiomeric R1ZSOR2 (I) [R1 = (un)substituted 2-pyridyl, (un)substituted 2-(R4R5N)C6H4; R2 = (un)substituted 2-benzimidazolyl,

thieno[3,4-d]imidazol-2-yl, etc.; R4,R5 = H, (ar)alkyl; Z = CH2,

(un) substituted 1,2-phenylene, etc.] were prepared by oxidation of prochiral R1ZSR2 in the presence of a chiral Ti complex and a base. I are disclosed for treatment of gastrointestinal disorders (no data).

RX(1) OF 16

$$\begin{array}{c} N \\ D_3C-O \end{array} \begin{array}{c} N \\ NH \end{array} \begin{array}{c} S-CH_2 \\ N \\ \end{array} \begin{array}{c} OMe \\ Me \end{array}$$

1. Ti(OPr-i) 4, Di-Et L-tartrate, Water, CH2C12 2. EtN(Pr-i)2

3. Cumene hydroperoxide

(step 2)

Na

NOTE: optimization study (optimized on solvent, temperature),

stereoselective (99.8% ee) STAGE(1) 20 minutes, room temperature

STAGE(2) room temperature -> -20 deg C

STAGE(3) 66 hours, 2 deg C

REFERENCE COUNT: 16 THERE ARE 16 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 8 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 148:262584 CASREACT

TITLE: Process for preparation of chiral sulfoxide compounds

via asymmetrical oxidation

Singh, Anand; Singh, Khushwant; Dubey, Sushil Kumar INVENTOR(S):

PATENT ASSIGNEE(S): Jubilant Organosys Limited, India

SOURCE: PCT Int. Appl., 22pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE 20080214 WO 2008018091 A1 WO 2007-IN335 20070808

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ, CA,

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CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES, FI,
             GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE, KG,
             KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD, ME,
            MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH, PL,
             PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM, TN,
             TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW
         RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
             IS, IT, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR, BF,
             BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW,
             GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ,
             BY, KG, KZ, MD, RU, TJ, TM
     IN 2006DE01796
                            20080606
                                           IN 2006-DE1796
                                                            20060808
                      A
     CA 2660112
                      A1
                            20080214
                                           CA 2007-2660112 20070808
     EP 2054403
                          20090506
                                         EP 2007-805639 20070808
                      A1
         R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
             IS, IT, LI, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR,
             AL, BA, HR, MK, RS
PRIORITY APPLN. INFO.:
                                           IN 2006-DE1796
                                                            20060808
```

OTHER SOURCE(S): MARPAT 148:262584

This invention pertains to a process for the preparation of sulfoxide compound, in particular, substituted 2-(2-pyridinylmethylsulfinyl)-IH-benzimidazoles, by asym. oxidizing prochiral sulfide substrates with an effective amount of oxidizing agent in the presence of a chiral transition metal complex without using an organic solvent and base. For example, 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-IH-benzimidazole was oxidized with cumene hydroperoxide in presence of titanium isopropoxide and L- (-)-di-Et tartrate, and the sulfoxide product was treated with methanolic potassium hydroxide to give product was treated with methanolic potassium hydroxide to give [(5)-5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-IH-benzimidazole potassium salt. Advantageously, the process is economically viable and eco-friendly for the preparation of sulfoxides either as a single enantiomer or in an enantiomerically enriched form, which avoids the use

of organic solvent and base, and the product is free from sulfone byproduct.

WO 2007-IN335

20070808

(step 1)

3. Cumene hydroperoxide 4. KOH, MeOH

CON: STAGE(1) room temperature -> 60 deg C; 30 minutes, 55 - 60 deg C STAGE(2) 1 hour; 5 - 10 deg C STAGE(3) 3 - 4 hours, 5 - 10 deg C STAGE(4) 10 - 15 deg C; 30 minutes REFERENCE COUNT: 5 THERE ARE 5 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 9 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 147:322979 CASREACT

TITLE: Method for preparing chiral sulfoxides, especially

S-omeprazole, S-lansoprazole, S-pantoprazole,

S-rabeprazole and S-tenatoprazole INVENTOR(S): Wang, Qinghe; Cheng, Maosheng

PATENT ASSIGNEE(S): Shenyang Pharmaceutical University, Peop. Rep. China

SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 6pp.

CODEN: CNXXEV

DOCUMENT TYPE: Patent LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

CN 101012141 A 20070808 CN 2007-10010273 20070202
PRIORITY APPLN. INFO:: CN 2007-10010273 20070202

S-tenatoprazole, which are useful as proton pump inhibitors.

AB The invention provides a method for the preparation of chiral sulfoxides, which comprises oxidizing the corresponding sulfides with peroxides in the presence of titanium or zirconium tetraalkoxides and chiral β-amino alcs. The method was successfully applied to the synthesis of S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole, and

RX(1) OF 5

CON: STAGE(1) room temperature; 2 hours, room temperature -> reflux STAGE(2) -10 deg C; 6 hours, -10 - 0 deg C STAGE(3) 6 hours, -10 - 0 deg C STAGE(4) pH 8 - 9

L4 ANSWER 10 OF 19 CASREACT COPYRIGHT 2009 ACS on STN ACCESSION NUMBER: 147:257772 CASREACT

TITLE: Process for preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding

sulfides using chiral transition metal complexes and

oxidizing agents.

INVENTOR(S): Dubey, Sushil Kumar; Viq, Gaurav; Singh, Anand;

Tripathi, Sushil; Paul, Soumendu

PATENT ASSIGNEE(S): Jubilant Organosys Limited, India

SOURCE: PCT Int. Appl., 21pp.

CODEN: PIXXD2
DOCUMENT TYPE: Patent

LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PA: | ENT  | NO. |     | KI  | ND  | DATE |     |     | A   | PPLI | CATI | N NC | Ο.  | DATE |      |     |     |
|-----|------|-----|-----|-----|-----|------|-----|-----|-----|------|------|------|-----|------|------|-----|-----|
|     | 2007 |     |     |     |     | 2007 |     |     | 7.7 |      |      |      |     | 2007 | 0121 |     |     |
| WU  |      |     |     |     |     | 2007 |     |     |     |      |      |      |     |      |      |     |     |
|     | W:   | ΑE, | AG, | AL, | AM, | ΑT,  | ΑU, | ΑZ, | ΒA, | BB,  | BG,  | BR,  | BW, | BY,  | ΒZ,  | CA, | CH, |
|     |      | CN, | co, | CR, | CU, | CZ,  | DE, | DK, | DM, | DZ,  | EC,  | EE,  | EG, | ES,  | FI,  | GB, | GD, |
|     |      | GE, | GH, | GM, | GT, | HN,  | HR, | HU, | ID, | IL,  | IN,  | IS,  | JP, | KE,  | KG,  | KM, | KN, |
|     |      | KP, | KR, | KZ, | LA, | LC,  | LK, | LR, | LS, | LT,  | LU,  | LV,  | LY, | MA,  | MD,  | MG, | MK, |
|     |      | MN, | MW, | MX, | MY, | MZ,  | NA, | NG, | NI, | NO,  | NZ,  | OM,  | PG, | PH,  | PL,  | PT, | RO, |
|     |      | RS, | RU, | SC, | SD, | SE,  | SG, | SK, | SL, | SM,  | SV,  | SY,  | TJ, | TM,  | TN,  | TR, | TT, |
|     |      | TZ, | UA, | UG, | US, | UZ,  | VC, | VN, | ZA, | ZM,  | ZW   |      |     |      |      |     |     |
|     | RW:  | AT, | BE, | BG, | CH, | CY,  | CZ, | DE, | DK, | EE,  | ES,  | FI,  | FR, | GB,  | GR,  | HU, | IE, |
|     |      | IS, | IT, | LT, | LU, | LV,  | MC, | NL, | PL, | PT,  | RO,  | SE,  | SI, | SK,  | TR,  | BF, | ВJ, |
|     |      | CF, | CG, | CI, | CM, | GA,  | GN, | GQ, | GW, | ML,  | MR,  | NE,  | SN, | TD,  | TG,  | BW, | GH, |
|     |      | GM, | KE, | LS, | MW, | MZ,  | NA, | SD, | SL, | SZ,  | TZ,  | UG,  | ZM, | ZW,  | AM,  | AZ, | BY, |
|     |      | KG, | KZ, | MD, | RU, | TJ,  | TM  |     |     |      |      |      |     |      |      |     |     |

PRIORITY APPLN. INFO.: IN 2006-DE271 20060201 OTHER SOURCE(S): MARPAT 147:257772

GI

AB Title compds. (I, Rl-R4 = H, alkyl, alkoxy, aryl, aryloxy), were prepared by treatment of the corresponding prochiral sulfides with chiral transition metal complexes and oxidizing agents optionally in presence of an organic solvent, wherein the chiral ligands comprise dicyclohexylidene, diacetonide, or benzylidene derivs. of sugars. Thus, vanadium oxytripropoxide and 1,2,4,5-Di-O-cyclohexylidene-D-fructofuranose were stirred together for 10-15 min in PhMe; 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-IH-benzimidazole and H2O were added and the mixture was heated at 50-55° for 1 h; the mixture was cooled to 25-30° followed by addition of diisopropylethylamine and cumene hydroperoxide over 1 h followed by stirring for 45 min. and workup to give 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-IH-benzimidazole, sodium salt in 75% enantiomeric excess.

RX(1) OF 1

1. R:945614-29-9, R:1686-23-3, PhMe

3. Water 4. Cumene hydroperoxide,

EtN(Pr-i)2

NOTE: alternative preparation shown, stereoselective CON: STAGE(1) 10 - 15 minutes, room temperature

STAGE(2) room temperature -> 55 deg C

STAGE(3) 1 hour, 50 - 55 deg C; 55 deg C -> 30 deg C STAGE(4) 1 hour, 25 - 30 deg C; 45 minutes, 25 - 30 deg C

REFERENCE COUNT: THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 11 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 147:235177 CASREACT

TITLE: Process for preparation of alkali metal or alkaline earth metal salts of an optically active substituted

pyridinylmethyl-sulfinyl-benzimidazole INVENTOR(S): Muljibhai, Patel Vijay; Ravikant, Soni Rohit; Budhdev,

Rehani Rajeev; Rajamannar, Thennati

PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Ltd., India

SOURCE: Indian Pat. Appl., 16pp.

CODEN: INXXBQ

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.            | KIND | DATE            | API | PLICATION NO. | DATE     |
|-----------------------|------|-----------------|-----|---------------|----------|
|                       |      |                 |     |               |          |
| IN 2003MU00503        | A    | 20050211        | IN  | 2003-MU503    | 20030519 |
| PRIORITY APPLN. INFO. | :    |                 | IN  | 2003-MU503    | 20030519 |
| OTHER SOURCE(S):      | MA   | RPAT 147:235177 |     |               |          |

GI

AB A process for the preparation of alkali metal or alkaline earth metal salts of an

optically active enantiomer or an enantiomerically enriched form of substituted pyridinylmethyl-sulfinyl-benzimidazole. The said process comprises enantioselective catalytic oxidation of a substituted pyridinylmethyl prochiral sulfide derivative of benzimidazole, with an oxidizing agent in an organic solvent in the presence of a base and a catalyst comprising titanium or vanadium complexed with a chiral monodentate ligand to obtain the compound I (R1-R4 = H, linear or branched C1-4 alkyl, alkoxy, aryl, aryloxy, etc.), thereafter treating the compound I with an alkali or alkaline earth metal source.

RX(1) OF 3

Na

NOTE: catalyst prepd. in situ CON: STAGE(1) 17 hours, 40 deg C; 10 - 15 minutes, 25 - 30 deg C; 2 hours, 25 - 30 deg C STAGE(2) 15 minutes, room temperature

L4 ANSMER 12 OF 19 CASREACT COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 147:189098 CASREACT
TITLE: Factors influencing the selectivity in asymmetric oxidation of sulfides attached to nitrogen containing heterocycles
AUTHOR(S): Seenivasaperumal, Muthu; Federsel, Hans-Juergen;

Ertan, Anne; Szabo, Kalman J.

CORPORATE SOURCE: Arrhenius Laboratory, Department of Organic Chemistry,

Stockholm University, Swed.

Chemical Communications (Cambridge, United Kingdom) SOURCE:

> (2007), (21), 2187-2189 CODEN: CHCOFS; ISSN: 1359-7345

PUBLISHER: Roval Society of Chemistry

DOCUMENT TYPE: Journal

LANGUAGE: English

Asym. oxidation of heterocyclic sulfides, including imidazole, benzimidazole, indole, and pyrimidine derivs., was studied by using a tartrate/Ti(iOPr)4 catalyst system. Substituents on the carbon atoms of the imidazole ring and sterically similar substituents on the sulfur were found not to influence the high enantioselectivity of the sulfoxidn. Me substitution on one of the imidazole nitrogens leads to formation of a racemic product.

RX(1) OF 11

1. Di-Et D-Tartrate, Water, PhMe

2. Ti(OPr-i)4 3. Cumene hydroperoxide,

EtN(Pr-i)2 4. Water

NOTE: ee 99%, stereoselective

CON: STAGE(1) 15 minutes, 50 deg C STAGE(2) 45 minutes, 50 deg C STAGE(3) 2 hours, 35 deg C

REFERENCE COUNT: 48 THERE ARE 48 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 13 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 145:438615 CASREACT

TITLE: Enantioselective production of benzimidazole

derivatives and their salts

INVENTOR(S): Jiang, Biao; Zhao, Xiao-Long; Dong, Jia-Jia; Wang,

Wan-Jun PATENT ASSIGNEE (S):

Ratiopharm GmbH, Germany

SOURCE: Ger., 16pp.

CODEN: GWXXAW DOCUMENT TYPE: Patent

LANGUAGE: German FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

```
PATENT NO. KIND DATE APPLICATION NO. DATE
    DE 102005061720 B3 20061019 DE 2005-10200506172020051222 CA 2634138 A1 20070719 CA 2006-2634138 20060419 W0 2007079784 A1 20070719 W0 2006-E95387 20060419
         W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
             CN, CO, CR, CU, CZ, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE,
             GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KM, KN, KP, KR, KZ,
             LC, LK, LR, LS, LT, LU, LV, LY, MA, MD, MG, MK, MN, MW, MX, MZ,
             NA, NG, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG,
             SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN,
             YU, ZA, ZM, ZW
         RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
             IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ,
             CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH,
             GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
             KG, KZ, MD, RU, TJ, TM
     EP 1966188
                     A1 20080910
                                          EP 2006-742610 20060419
         R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
             IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR
                     A 20080815
A 20090107
                                        IN 2008-DN4677 20080530
     IN 2008DN04677
     CN 101341144
                                           CN 2006-80048005 20080619
                     A1 20081225
     US 20080319195
                                            US 2008-158450 20080620
PRIORITY APPLN. INFO.:
                                            DE 2005-10200506172020051222
                                            WO 2006-EP3587 20060419
OTHER SOURCE(S): MARPAT 145:438615
```

## \* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \*

- ΔR The invention concerns a new procedure for the production of benzimidazole derivs. I with a chiral sulfoxide group in enantiomerically pure form or in a form, in which one of the two enantiomers is enriched opposite the other enantiomer. The invention concerns likewise a procedure for the production of the salts of the individual enantiomers of the benzimidazole derivs. with a chiral sulfoxide group. In particular the invention concerns a procedure for the production of the S-enantiomer of omeprazol (also known as esomeprazol) and the salts of it, in particular the zinc salt of the S-enantiomer of the omeprazol. The procedure comprises: (a) mix (R,R)- or (S,S)-1,2-bisarylethane-1,2-diols with titanium alkoxide in an organic solvent; (b) add water; (c) add a prochiral sulfide II; (d) add an oxidizing agent; (e) add aqueous ammonia; (f) add an acid; (g) extract with an organic solvent; (h) cool the organic solution and filter; and
- (i) optionally prepare the zinc salts of I. Thus, (S)-omeprazol (III) was prepared in 94 % yield and >99% enantiomeric excess from 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-1Hbenzimidazole (IV) via S-oxidation with Me3COOH in aqueous PhMe containing Ti(OCHMe2)4 and (R,R)-1,2-bis(2-bromophenyl)ethane-1,2-diol.

RX(1) OF 5

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NOTE: stereoselective (94% e.e.)
      STAGE(1) 10 minutes, 25 deg C
CON:
       STAGE(2) 10 minutes, 25 deg C
STAGE(3) 25 deg C; 25 deg C -:
                                          -> -20 deg C
       STAGE(4) 12 hours, -20 deg C
STAGE(5) -20 deg C -> room temperature
       STAGE(6) room temperature; room temperature -> -10 deg C
       STAGE(7) overnight, -10 deg C
```

REFERENCE COUNT: THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS 2 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 14 OF 19 CASREACT COPYRIGHT 2009 ACS on STN ACCESSION NUMBER: 145:249204 CASREACT

Process for preparation of (S)-omeprazole by TITLE:

enantioselective oxidation INVENTOR(S): Jiang, Biao; Zhao, Xiaolong; Wang, Wanjun; Dong,

Jiajia; Xu, Xiangya

PATENT ASSIGNEE(S): Shanghai Institute of Organic Chemistry, Chinese

Academy of Sciences, Peop. Rep. China SOURCE: Faming Zhuanli Shenging Gongkai Shuomingshu, 13pp.

CODEN: CNXXEV Patent

DOCUMENT TYPE: LANGUAGE: Chinese FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

| PATENT NO.            | KIND | DATE     | APPLICATION NO.  | DATE     |
|-----------------------|------|----------|------------------|----------|
|                       |      |          |                  |          |
| CN 1810803            | A    | 20060802 | CN 2006-10023955 | 20060217 |
| PRIORITY APPLN. INFO. | :    |          | CN 2006-10023955 | 20060217 |

MARPAT 145:249204 OTHER SOURCE(S): The title method includes oxidizing

5-methoxy-2-(4-methoxy-3,5-dimethylpyridin-2-ylmethylthio)-1Hbenzimidazole with oxidant in the presence of chiral bidentate ligand (R,R)/(S,S)-1,2-diaryl-ethylene glycol and titanium

tetraalkoxide at a molar ratio of 1:(0.5-3):(0.02-0.4):(0.01-0.2) at  $-78^{\circ}$ C to  $50^{\circ}$ C for 1-24 h; quenching reaction with basic aqueous solution and purifying to obtain neutral free base (S)-omeprazole solid with ee of 92-99\$; wherein the chiral bidentate ligand and the titanium tetraalkoxide in-situ form a complex catalyst in the reaction; and the oxidant is a peroxide compound This invention has the advantages of no requirement for costly cumenyl hydroperoxide and diisopropylethylamine, and high yield.

RX(1) OF 2

NOTE: stereoselective, ee 94%, optimization study, optimized on solvent, stoichiometry, reagent, temperature, catalyst CON: STAGE(1) room temperature -> -20 deg C; 12 hours, -20 deg C

L4 ANSWER 15 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 144:390922 CASREACT

TITLE: Stereoselective oxidation processes for the

preparation of chiral substituted sulfoxides from the

racemic sulfides

INVENTOR(S): Kumar, Neela Praveen; Khanna, Mahavir Singh; Prasad,

Mohan; Kumar, Yatendra

PATENT ASSIGNEE(S): Ranbaxy Laboratories Limited, India

SOURCE: PCT Int. Appl., 23 pp.

CODEN: PIXXD2

Patent

LANGUAGE: English
FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

DOCUMENT TYPE:

| PATENT NO.    | KIND     | DATE      |     | A   | PPLI | CATI | ON N | ο.  | DATE |      |     |     |
|---------------|----------|-----------|-----|-----|------|------|------|-----|------|------|-----|-----|
|               |          |           |     | -   |      |      |      |     |      |      |     |     |
| WO 2006040635 | A1       | 20060420  |     | W   | 0 20 | 05-I | B294 | 6   | 2005 | 1004 |     |     |
| W: AE, AG     | , AL, AM | , AT, AU, | AZ, | BA, | BB,  | BG,  | BR,  | BW, | BY,  | BZ,  | CA, | CH, |
| CN, CO        | , CR, CU | , CZ, DE, | DK, | DM, | DZ,  | EC,  | EE,  | EG, | ES,  | FI,  | GB, | GD, |
| GE, GH        | , GM, HR | , HU, ID, | IL, | IN, | IS,  | JP,  | KE,  | KG, | KM,  | KP,  | KR, | KZ, |
| LC, LK        | , LR, LS | , LT, LU, | LV, | LY, | MA,  | MD,  | MG,  | MK, | MN,  | MW,  | MX, | MZ, |
| NA, NG        | , NI, NO | , NZ, OM, | PG, | PH, | PL,  | PT,  | RO,  | RU, | SC,  | SD,  | SE, | SG, |
| SK, SL        | , SM, SY | , TJ, TM, | TN, | TR, | TT,  | TZ,  | UA,  | UG, | US,  | UZ,  | VC, | VN, |
| YU, ZA        | , ZM, ZW |           |     |     |      |      |      |     |      |      |     |     |
| RW: AT, BE    | , BG, CH | , CY, CZ, | DE, | DK, | EE,  | ES,  | FI,  | FR, | GB,  | GR,  | HU, | IE, |

IS, IT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM EP 1802584 20070704 EP 2005-790107 20051004 A1 R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR IN 2007DN03340 A 20070831 IN 2007-DN3340 20070503 US 20080275245 A1 20081106 US 2008-576867 PRIORITY APPLN. INFO.: IN 2004-DE1957 20041011 WO 2005-IB2946 20051004

OTHER SOURCE(S): GT

MARPAT 144:390922

AR An enantioselective catalytic oxidation process for the preparation of an optically active enantiomer or an enantiomerically enriched form of a substituted pyridinylmethylsulfinylbenzimidazole [I; R1-R4 = H, C1-4 (un)branched alkyl, C1-4 (un)branched alkoxy, aryl, aryloxy], or its pharmaceutically acceptable salts (e.g., esomeprazole potassium), comprises oxidizing a prochiral sulfide (II; e.g., omeprazole sulfide) in the presence of a chiral transition metal complex [e.g., titanium isopropoxide and L-(+)-diethyl tartrate] and a base (e.g., diisopropylethylamine) in the absence of an organic solvent with an oxidant (e.g., cumene hydroperoxide) followed by an optional salification (e.g., potassium hydroxide).

RX(1) OF 3

1. Ti(OPr-i)4, Di-Et L-tartrate

2. Cumene hydroperoxide, Di-Et L-tartrate, EtN(Pr-i)2

3. KOH, MeOH

K

NOTE: optimization study, stereoselective

CON: STAGE(1) room temperature -> 50 deg C; 1.5 hours; 25 - 30 deg C STAGE(2) 25 - 30 deg C; 3 hours, 25 - 30 deg C STAGE(3) 25 - 35 deg C; 15 - 16 hours, 25 - 35 deg C

REFERENCE COUNT: THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

ANSWER 16 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 140:357338 CASREACT

TITLE: Preparation of sulfinyl-containing drugs by catalytic

oxidation of thioether compounds

INVENTOR(S): Yang, Guangzhong PATENT ASSIGNEE(S):

Institute of Pharmacy, Chinese Academy of Medical

Sciences, Peop. Rep. China

Faming Zhuanli Shenging Gongkai Shuomingshu, 12 pp. SOURCE:

CODEN: CNXXEV Patent

DOCUMENT TYPE: LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT:

PATENT INFORMATION:

PRI

| PATENT NO.       | KIND | DATE     | APPLICATION NO. | DATE     |
|------------------|------|----------|-----------------|----------|
|                  |      |          |                 |          |
| CN 1381443       | A    | 20021127 | CN 2001-109783  | 20010420 |
| CN 1215056       | С    | 20050817 |                 |          |
| ORITY APPLN. INF | o.:  |          | CN 2001-109783  | 20010420 |

AB The thioether compds., such as 5-methoxy-2-(3,5-dimethyl-4-methoxy-2pyridylmethylthio) -1H-benzimidazole,

2-[3-methyl-4--2-pyridylmethylthio]-1H-benzimidazole,

5-difluoromethoxy-2-(3,4-dimethoxy-2-pyridylmethylthio)-1H-benzimidazole, 2-[4-(3-methoxypropoxy)-3-methyl-2-pyridylmethylthio]-1H-benzimidazole, or (diphenylmethyl)thioacetamide, were oxidized to sulfoxide by using tert-Bu hydroperoxide (tert-Bu hypochlorite, NaClO, H2O2, perbenzoic acid, or 3-chloroperbenzoic acid) in nonprotic solvent (such as dichloromethane, chloroform, CC14, acetone, Et acetate, etc) in the presence of catalyst

(0.5-10%) at 0-25%. The catalyst is titanium
tetraisopropoxide, bis(pentane-2,4-dionato)vanadium oxide,
bis(pentane-2,4-dionato)copper(II), bis(pentane-2,4-dionato)cobalt(II),
tris(pentane-2,4-dionato)iron(III), bis(pentane-2,4-dionato)manganese(II),
or tris(pentane-2,4-dionato)chromium(III).

## RX(5) OF 8

CON: 30 minutes, room temperature

L4 ANSWER 17 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 139:350735 CASREACT

TITLE: Preparation of optically active substituted

pyridinylmethylsulfinylbenzimidazoles and salts
INVENTOR(S): Thennati, Rajamannar; Rehani, Rajeev Budhdev; Soni,

Rohit Ravikant; Chhabada, Vijay Chhangamal; Patel, Vijaykumar Muljibhai

PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Limited, India

SOURCE: PCT Int. Appl., 31 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 1

PARTIE ACC. NON. COUNT.

PATENT INFORMATION:

|    | PATENT NO.                  |                          |                          |                          | ND                       | DATE                     |                          |                          |                          |                              |                              | ON N                          |                   | DATE                            |                              |                   |                   |
|----|-----------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|------------------------------|------------------------------|-------------------------------|-------------------|---------------------------------|------------------------------|-------------------|-------------------|
|    | 2003<br>2003                |                          |                          |                          |                          |                          |                          |                          | W                        | 20                           | 03-1                         | N164                          |                   | 2003                            | )421                         |                   |                   |
|    | W:                          | CO,<br>GM,<br>LS,<br>PL, | CR,<br>HR,<br>LT,<br>PT, | CU,<br>HU,<br>LU,<br>RO, | CZ,<br>ID,<br>LV,<br>RU, | DE,<br>IL,<br>MA,<br>SC, | DK,<br>IN,<br>MD,<br>SD, | DM,<br>IS,<br>MG,<br>SE, | DZ,<br>JP,<br>MK,<br>SG, | EC,<br>KE,<br>MN,<br>SK,     | EE,<br>KG,<br>MW,<br>SL,     | ES,<br>KP,<br>MX,             | FI,<br>KR,<br>MZ, | BZ,<br>GB,<br>KZ,<br>NO,<br>TN, | GD,<br>LC,<br>NZ,            | GE,<br>LK,<br>OM, | GH,<br>LR,<br>PH, |
|    | RW:                         | GH,<br>KG,<br>FI,        | GM,<br>KZ,<br>FR,        | KE,<br>MD,<br>GB,        | LS,<br>RU,<br>GR,        | TJ,<br>HU,               | MZ,<br>TM,<br>IE,        | SD,<br>AT,<br>IT,        | SL,<br>BE,<br>LU,        | SZ,<br>BG,<br>MC,            | TZ,<br>CH,<br>NL,            | CY,<br>PT,                    | CZ,               | ZW,<br>DE,<br>SE,<br>NE,        | DK,<br>SI,                   | EE,<br>SK,        | ES,<br>TR,        |
| IN | 1942<br>2002<br>2003<br>APP | 16<br>MU00:<br>2623      | 365<br>75                | A<br>A<br>A              | 1                        | 2004<br>2005             | 1002<br>0304             | ·                        | II<br>II<br>Al           | N 20<br>N 20<br>U 20<br>N 20 | 02-M<br>02-M<br>03-2<br>02-M | U299<br>U365<br>6237.<br>U299 | 5                 |                                 | 0422<br>0422<br>0421<br>0422 | ,                 |                   |

WO 2003-IN164 20030421

OTHER SOURCE(S):

MARPAT 139:350735

N R2 R3 (0) n N R4 I

AB Optically active enantiomers of the title compds. I [R1-R4 = H, (un)substituted alkyl, alkoxy, aryl, aryloxy; n = 1] are prepared by stereoselective oxidation of I [n = 0] with an oxidizing agent in an organic solvent in the presence of a base and a catalyst comprising titanium or vanadium complexed with a chiral monodentate ligand. The process yields alkali or alkaline earth metal salts of 5-methoxy-2-[6]·(4-methoxy-3,5-dimethyl-2-pyridiny]methyl)sulfinyl]-1H-benzimidazole substantially free of sulfone impurity, optionally after purification in a ketone or nirile solvent. Thus, omeprazole sulfide is oxidized with cumene hydroperoxide in presence of EtM(CHMe2)2, Me (S)-(+)-mandelate, and Ti(OCHMe2)4 in PhMe, followed by washing with MeCN to qive esomeprazole soldium with >985 ee.

RX(1) OF 1

Na

NOTE: stereoselective

CON: STAGE(1) room temperature -> 40 deg C; 17 hours, 40 deg C; 40 deg C -> 30 deg C STAGE(2) 25 - 30 deg C; 10 - 15 minutes, 25 - 30 deg C

STAGE(3) 25 - 30 deg C; 2 hours, 25 - 30 deg C

## RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 18 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 134:147541 CASREACT

Asymmetric synthesis of esomeprazole

AUTHOR(S): Cotton, H.; Elebring, T.; Larsson, M.; Li, L.;

Sorensen, H.; von Unge, S.

CORPORATE SOURCE: Process Chemistry, AstraZeneca Process R&D Sodertalje,

Soedertaelje, S-151 85, Swed. SOURCE:

Tetrahedron: Asymmetry (2000), 11(18), 3819-3825

CODEN: TASYE3; ISSN: 0957-4166 PUBLISHER:

Elsevier Science Ltd. DOCUMENT TYPE: Journal

LANGUAGE: English

AB A highly efficient synthesis of esomeprazole - the (S)-enantiomer of omeprazole - via asym. oxidation of prochiral sulfide I is described. The asym. oxidation was achieved by titanium-mediated oxidation with cumene hydroperoxide (CHP) in the presence of (S,S)-diethyl tartrate [(S,S)-DET]. The enantioselectivity was provided by preparing the titanium complex in the presence of I at an elevated temperature and/or during a prolonged preparation time and by performing the oxidation of I in the presence of an amine. An enantioselectivity of >94% ee was obtained using this method.

RX(1) OF 2

NOTE: alternative prepn. gave slightly lower selectivity, stereoselective

REFERENCE COUNT: 33 THERE ARE 33 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L4 ANSWER 19 OF 19 CASREACT COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 131:5258 CASREACT

TITLE: New process for the synthesis of omeprazole

INVENTOR(S): Cotton, Hanna; Larsson, Magnus; Mattson, Anders

PATENT ASSIGNEE(S): Astra Aktiebolag, Swed. SOURCE: PCT Int. Appl., 13 pp.

OURCE: PCT Int. Appl CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

|            | TENT I   |      |      |     | ND  | DATE     |      |       | Al   | PPLI | CATI    | ON NO   | э.   | DATE |      |      |     |
|------------|--|------|------|-----|-----|----------|------|-------|------|------|---------|---------|------|------|------|------|-----|
|            | 9925   |      |      |     |     |          |      |       |      |      |         |         |      |      | 1103 |      |     |
| WU         |  |      |      |     |     |          |      |       |      |      |         |         |      | CN,  |      |      | DF  |
|            |  |      |      |     |     |          |      |       |      |      |         |         |      | IL,  |      |      |     |
|            |  |      |      |     |     |          |      |       |      |      |         |         |      | MG,  |      |      |     |
|            |  |      |      |     |     |          |      |       |      |      |         |         |      | SL,  |      |      |     |
|            |  |      |      |     |     |          |      |       | ZW,  |      | 56,     | 51,     | JIC, | JL,  | 10,  | 111, | II, |
|            | RW:  |      |      |     |     |          |      |       |      |      | ат      | BF      | CH   | CV   | DE   | DK   | FS  |
|            | 1011   |      |      |     |     |          |      |       |      |      |         |         |      | BJ,  |      |      |     |
|            |  | m.   | 02   | CNT | CTI | D.OT     | MD   | MITTE | CNT  | TD   | TO      |         |      |      |      | ,    | C1, |
| 73         | anna   | aaa  | Ori, | 7   | On, | 1000     | 0617 | LAD,  | 71   | 110  | a R _ a | 900     |      | 1998 | 1102 |      |     |
| TN         | 1908   | n 1  |      | Δ.  | 1   | 2003     | 0823 |       | TI   | J 19 | 98-DI   | 2321    | 3    | 1998 | 1102 |      |     |
| TW         | 5880   | 46   |      | B   |     | 2004     | 0521 |       | T    | 1 19 | 98-8    | 7118    | 172  | 1998 | 1102 |      |     |
| CA         | 2276   | 753  |      | Δ.  | 1   | 1999     | 0527 |       | C    | 1 19 | 98-2    | 2767    | 53   | 1998 | 1103 |      |     |
| AII        | 9910   | 582  |      | A   | -   | 1999     | 0607 |       | AI   | 1 19 | 99-1    | 1582    | -    | 1998 | 1103 |      |     |
| AU         | 7507   | 43   |      | B   | 2   | 2002     | 0725 |       | ***  |      |         |         |      | 2000 |      |      |     |
| EP         | ZA 9809999<br>IN 190801<br>TW 588046<br>CA 2276753<br>AU 9910582<br>AU 750743<br>EP 964859 |      |      | A   | 1   | 19991222 |      |       | E    | 19   | 98-9    | 5313    | 2    | 1998 | 1103 |      |     |
| R: AT, BE, |  |      |      | CH. | DE. | DK.      | ES.  | FR.   | GB.  | GR.  | IT.     | LI.     | LU.  | NL.  | SE.  | MC.  | PT. |
|            |  |      | ~-   |     |     |          |      |       |      |      |         |         |      |      |      |      |     |
| TR         | 9901<br>9900<br>4154<br>9806<br>3364<br>2001<br>2000                                       | 643  |      | T   | 1 ' | 2000     | 0121 |       | T    | R 19 | 99-1    | 543     |      | 1998 | 1103 |      |     |
| EE         | 9900   | 391  |      | A   |     | 2000     | 0417 |       | E    | E 19 | 99-3    | 91      |      | 1998 | 1103 |      |     |
| EE         | 4154   |      |      | В   | 1   | 2003     | 1015 |       |      |      |         |         |      |      |      |      |     |
| BR         | 9806   | 871  |      | A   |     | 2000     | 0418 |       | BI   | R 19 | 98-6    | 371     |      | 1998 | 1103 |      |     |
| NZ         | 3364   | 47   |      | A   |     | 2001     | 0223 |       | N2   | 19   | 98-3    | 3644    | 7    | 1998 | 1103 |      |     |
| JP         | 2001   | 5084 | 66   | T   |     | 2001     | 0626 |       | J!   | 9 19 | 99-5    | 2827    | 7    | 1998 | 1103 |      |     |
| HU         | 2000   | 0037 | 37   | A.  | 2   | 2001     | 1028 |       | H    | J 20 | 00-3    | 737     |      | 1998 | 1103 |      |     |
| HU         | 2000   | 0037 | 37   | A.  | 3   | 2002     | 0128 |       |      |      |         |         |      |      |      |      |     |
| RU         | 2211   | 218  |      | C:  | 2   | 2003     | 0827 |       | RI   | J 19 | 99-1    | 1754    | 1    | 1998 | 1103 |      |     |
| US         | 2211<br>6303<br>9903   | 788  |      | B   | 1   | 2001     | 1016 |       | U:   | 3 19 | 98-1    | 9464    | 7    | 1998 | 1201 |      |     |
| NO         | 9903   | 298  |      | A   |     | 1999     | 0702 |       | N    | 19   | 99-3:   | 298     |      | 1999 | 0702 |      |     |
| NO         | 3181   | 97   |      | B   | 1   | 2005     | 0214 |       |      |      |         |         |      |      |      |      |     |
| MX         | 9906   | 369  |      | A   |     | 2000     | 0731 |       | M2   | ( 19 | 99-6    | 369     |      | 1999 | 0707 |      |     |
| HR         | 9900   | 218  |      | A.  | 1   | 2000     | 0831 |       | H    | R 19 | 99-2    | 18      |      | 1999 | 0713 |      |     |
| RIT        | APP:   | LN.  | INFO | .:  |     |          |      |       | SI   | E 19 | 97-4    | 183     |      | 1997 | 1114 |      |     |
|            |  |      |      |     |     |          |      |       | TeZC | 1 a  | 98-51   | 71 Q Q. | 4    | 1998 |      |      |     |

AB A novel process for the synthesis of

<sup>5-</sup>methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole, known under the generic name omeprazole, was given.

Omeprazole was prepared by oxidizing

<sup>5-</sup>methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-H-benzimidazole in an organic solvent with an oxidizing agent in the presence of a titanium complex and optionally in the presence of a base.

RX(1) OF 1

REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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FILE COVERS 1907 - 17 Sep 2009 VOL 151 ISS 12
FILE LAST UPDATED: 16 Sep 2009 (20090916/ED)
REVISED CLASS FIELDS (/NCL) LAST RELOADED: Jun 2009
USPTO MANUAL OF CLASSIFICATIONS THESAURUS ISSUE DATE: Jun 2009

CAplus now includes complete International Patent Classification (IPC) reclassification data for the third quarter of 2009.

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The ALL, BIB, MAX, and SID display formats in the CA/CAplus family of databases have been updated to include new citing references information. This enhancement may impact record import into database management software. For additional information, refer to NEWS 9.

Structure attributes must be viewed using STN Express query preparation. L6  $$\operatorname{\mathtt{STR}}$$ 

G1 O,N,X,NO2

Structure attributes must be viewed using STN Express query preparation.

L7 1289 SEA FILE=REGISTRY SSS FUL L5
L8 1345 SEA FILE=REGISTRY SSS FUL L6
L9 4931 SEA FILE=CAPLUS L7 AND L8
L10 85 SEA FILE=CAPLUS L7 AND TITANIUM
L11 20 SEA FILE=CAPLUS L10 AND CHIRAL

=> d 111 1-20 ibib abs hit

L11 ANSWER 1 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 2009:649681 CAPLUS

DOCUMENT NUMBER: 150:563829
TITLE: Process for

TITLE: Process for preparation of optically active benzimidazolyl sulfoxide compounds via asymmetric

oxidation of prochiral sulfides using chiral

transition metal complexes in water.

INVENTOR(S): Kumar, Ashok; Singh, Dharmendra; Nellithanath,

Thankachen Byju; Kadam, Prasad Shankar; Vishwakarma,

Harishankar Prahladkumar; Ojha, Vijay; Ninawe,

Umeshkumar

PATENT ASSIGNEE(S): IPCA Laboratories Limited, India

SOURCE: PCT Int. Appl., 29pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE

|          |      |      |      |     |     | _   |      |      |     |      |       |      |     |     | -   |      |     |
|----------|------|------|------|-----|-----|-----|------|------|-----|------|-------|------|-----|-----|-----|------|-----|
| WO       | 2009 | 0663 | 21   |     | A2  |     | 2009 | 0528 |     | WO 2 | 008-  | IN63 | 7   |     | 2   | 0081 | 003 |
|          | W:   | ΑE,  | AG,  | AL, | AM, | AO, | ΑT,  | AU,  | AZ, | BA,  | BB,   | BG,  | BH, | BR, | BW, | BY,  | BZ, |
|          |      | CA,  | CH,  | CN, | CO, | CR, | CU,  | CZ,  | DE, | DK,  | DM,   | DO,  | DZ, | EC, | EE, | EG,  | ES, |
|          |      | FI,  | GB,  | GD, | GE, | GH, | GM,  | GT,  | HN, | HR,  | HU,   | ID,  | IL, | IN, | IS, | JP,  | KE, |
|          |      | KG,  | KM,  | KN, | KP, | KR, | KZ,  | LA,  | LC, | LK,  | LR,   | LS,  | LT, | LU, | LY, | MA,  | MD, |
|          |      | ME,  | MG,  | MK, | MN, | MW, | MX,  | MΥ,  | ΜZ, | NA,  | NG,   | NI,  | NO, | NZ, | OM, | PG,  | PH, |
|          |      | PL,  | PT,  | RO, | RS, | RU, | SC,  | SD,  | SE, | SG,  | SK,   | SL,  | SM, | ST, | SV, | SY,  | ΤJ, |
|          |      | TM,  | TN,  | TR, | TT, | TZ, | UA,  | UG,  | US, | UΖ,  | VC,   | VN,  | ZA, | ZM, | zw  |      |     |
|          | RW:  | AT,  | BE,  | BG, | CH, | CY, | CZ,  | DE,  | DK, | EE,  | ES,   | FI,  | FR, | GB, | GR, | HR,  | HU, |
|          |      | IE,  | IS,  | IT, | LT, | LU, | LV,  | MC,  | MT, | NL,  | NO,   | PL,  | PT, | RO, | SE, | SI,  | SK, |
|          |      | TR,  | BF,  | ВJ, | CF, | CG, | CI,  | CM,  | GA, | GN,  | GQ,   | GW,  | ML, | MR, | ΝE, | SN,  | TD, |
|          |      | TG,  | BW,  | GH, | GM, | KE, | LS,  | MW,  | ΜZ, | NA,  | SD,   | SL,  | SZ, | TZ, | UG, | ZM,  | ZW, |
|          |      | AM,  | ΑZ,  | BY, | KG, | ΚZ, | MD,  | RU,  | ΤJ, | TM   |       |      |     |     |     |      |     |
| PRIORITY | APP  | LN.  | INFO | . : |     |     |      |      |     | IN 2 | 007-1 | MU19 | 67  | - 1 | A 2 | 0071 | 003 |
|          |      |      |      |     |     |     |      |      |     | IN 2 | 007-1 | MU19 | 68  |     | A 2 | 0071 | 003 |
|          |      |      |      |     |     |     |      |      |     | IN 2 | 007-1 | MU19 | 69  |     | A 2 | 0071 | 003 |
| CT       |      |      |      |     |     |     |      |      |     |      |       |      |     |     |     |      |     |

GI

$$Ar^{-X} = N - R^{7}$$
 $Q^{1} = R^{1}$ 
 $R^{3}$ 
 $Q^{2} = R^{4}$ 
 $R^{5}$ 
 $R^{7}$ 
 $R^{8}$ 
 $R^{8}$ 
 $R^{13}$ 
 $R^{9}$ 
 $R^{1}$ 
 $R^{1}$ 
 $R^{2}$ 
 $R^{3}$ 
 $R^{4}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{5}$ 
 $R^{1}$ 

- AB Title compds. [I; R1-R3 = H, halo, NO2, alkyl, alkylthio, alkoxy, fluoroalkoxy, alkoxyalkoxy, dialkylamino, piperidino, morpholino, phenylalkyl, phenylalkoxy; R4, R5 = H, alkyl, aralkyl; R6-R9 = H, alkyl, alkoxy, halo, haloalkoxy, alkylcarbonyl, alkoxycarbonyl, oxazolyl, trifluoroalkyl; adjacent pairs of R6-R9 = atoms to form (substituted) rings; R10 = H; R3R10 = alkylene; R11, R12 = H, halo, alkyl; R13 = H, protecting group; Ar = Q1, Q2; X = CHR10, Q3], were prepared Thus, di-Et D-tartrate, diisopropylethylamine, Ti(OiPr)4, and H2O were heated together at 65-70° for 1 h; after cooling to room temperature, pyrmetazole was added followed by heating, cooling, and treatment with cumene hydroperoxide. For isolation, MeOH, KI, and KOMe were added followed by stirring and addition of PhMe to give 65-70% esomeprazole potassium comprising 97.18% sulfoxide, 2.70% sulfone, and 0.20% sulfide starting material with an S/R ratio of 99.7/0.30.
- Process for preparation of optically active benzimidazolyl sulfoxide compounds via asymmetric oxidation of prochiral sulfides using chiral transition metal complexes in water.
- ST benzimidazolyl aryl sulfoxide chiral prepn; esomeprazole prepn; sulfide asym oxidn chiral transition metal complex; pyrmetazole oxidn titanium isopropoxide tartrate cumene hydroperoxide

```
ΤТ
    Oxidation
       (asym.; preparation of optically active benzimidazolyl sulfoxide compds. via
       asym, oxidation of prochiral sulfides using chiral transition
       metal complexes in water)
    Alcohols, uses
    RL: CAT (Catalyst use); USES (Uses)
        (chiral, amino; preparation of optically active benzimidazolyl
       sulfoxide compds, via asym, oxidation of prochiral sulfides using
       chiral transition metal complexes in water)
    Glycols, uses
    Transition metal complexes
    RL: CAT (Catalyst use); USES (Uses)
        (chiral; preparation of optically active benzimidazolyl sulfoxide
       compds. via asym. oxidation of prochiral sulfides using chiral
       transition metal complexes in water)
    Sulfoxides
    RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
     (Preparation)
        (chiral; preparation of optically active benzimidazolyl sulfoxide
       compds. via asym. oxidation of prochiral sulfides using chiral
       transition metal complexes in water)
    Sulfides, reactions
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (organic; preparation of optically active benzimidazolyl sulfoxide compds.
via
       asym, oxidation of prochiral sulfides using chiral transition
       metal complexes in water)
    87-91-2 87-92-3 608-68-4
                                 2217-15-4
                                             7440-32-6, Titanium,
          7440-58-6, Hafnium, uses 7440-62-2, Vanadium, uses 7440-67-7,
    Zirconium, uses 13171-64-7 13811-71-7 26549-65-5
                                                           62563-15-9
    62961-64-2 63126-10-3 63126-52-3 63976-72-7 102197-56-8
    111606-71-4 117384-45-9 117384-46-0 393138-26-6 708272-61-1
    708272-62-2 708272-63-3 708272-64-4
                                             708272-65-5
                                                            708272-66-6
    708272-67-7 708272-68-8 708272-69-9 708272-70-2 708272-71-3
    RL: CAT (Catalyst use); USES (Uses)
       (preparation of optically active benzimidazolyl sulfoxide compds. via asym.
       oxidation of prochiral sulfides using chiral transition metal
       complexes in water)
    161796-78-7P, Esomeprazole sodium
                                      161796-84-5P,
    Esomeprazole potassium
                            161796-85-6P
    RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic
    preparation); PREP (Preparation); RACT (Reactant or reagent)
        (preparation of optically active benzimidazolyl sulfoxide compds. via asym.
       oxidation of prochiral sulfides using chiral transition metal
       complexes in water)
    73590-58-6P, Omeprazole 102625-70-7P, Pantoprazole
    103577-45-3P, Lansoprazole 113712-98-4P, Tenatoprazole
                                                               117976-89-3P,
    Rabeprazole 119141-88-7P 161973-10-0P 793668-06-1P
    RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
     (Preparation)
        (preparation of optically active benzimidazolyl sulfoxide compds. via asym.
       oxidation of prochiral sulfides using chiral transition metal
       complexes in water)
    73590-85-9, Pyrmetazole
    RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of optically active benzimidazolyl sulfoxide compds. via asym.
       oxidation of prochiral sulfides using chiral transition metal
```

complexes in water)

ACCESSION NUMBER: 2009:593229 CAPLUS

DOCUMENT NUMBER: 151:8499

TITLE: Process for preparation of chiral sulfoxide derivatives by stereoselective oxidation
INVENTOR(S): Sun, Tianjiang; Lu, Hongquo; Zhou, Bin; Zhang,

Zhenggen; Meng, Ting; Liu, Xin; Zhu, Ailin; He, Huili;

Cai, Zhan; Yang, Yushe

PATENT ASSIGNEE(S): Yangtze River Pharmaceutical Group, Peop. Rep. China SOURCE: Faming Zhuanli Shenging Gongkai Shuomingshu, 9pp.

SOURCE: Faming Zhuanii Shenqing Gongkai Shuomingshu, 9pp.
CODEN: CNXXEV

DOCUMENT TYPE: Patent
LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

 PATENT NO.
 KIND
 DATE
 APPLICATION NO.
 DATE

 CN 101429192
 A
 20090513
 CN 2008-10195705
 20080822

 PRIORITY APPLM. INFO: OTHER SOURCE(S):
 CASREACT 151:8499
 CN 2008-10195705
 20080822

AB This invention provides a process for the preparation of chiral

sulfoxide derivs. comprising stereoselective oxidation of the corresponding thioethers in the presence of chiral titanium complex

catalyst. For example, 5-(difluoromethoxy)-2-[[(3,4-dimethoxy-2-pyridinyl)methyl]thio]-1H-benzimidazole was oxidized with

diisopropylbenzene hydroperoxide in toluene in the presence of di-Et

D-tartrate and tetraisopropyl titanate to give (5)-Pantoprazole with 99.2% purity and >99% e.e. (70.0%). The process has the advantages of high yield, few byproducts, and high product purity.

TI Process for preparation of chiral sulfoxide derivatives by stereoselective oxidation

AB This invention provides a process for the preparation of chiral

sulfoxide derivs. comprising stereoselective oxidation of the corresponding thioethers in the presence of chiral titanium complex catalyst. For example, 5-(difluoromethoxy)-2-[[(3,4-dimethoxy-2-

catalyst. For example, 5-(difluoromethoxy)-2-[[(3,4-dimethoxy pyridinyl)methyl]thio]-1H-benzimidazole was oxidized with

diisopropylbenzene hydroperoxide in toluene in the presence of di-Et D-tartrate and tetraisopropyl titanate to give (5)-Pantoprazole with 99.2% purity and 99% e.e. (70.0%). The process has the advantages of high

yield, few byproducts, and high product purity.
ST preon chiral sulfoxide stereoselectivity oxidn

prepn chiral sulfoxide stereoselectivity oxidn titanium catalyst; prepn Omeprazole Pantoprazole Rabeprazole Lansoprazole Leminoprazole Leminorazole Saviprazole TU199

IT Sulfoxides

RL: SPN (Synthetic preparation); PREP (Preparation)
(chiral; preparation of chiral sulfoxide derivs, by

stereoselective oxidation)

IT Oxidizing agents

(preparation of chiral sulfoxide derivs. by stereoselective oxidation)

IT Thioethers

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of chiral sulfoxide derivs. by stereoselective oxidation)

TT Oxidation

Oxidation catalysts

(stereoselective; preparation of chiral sulfoxide derivs. by stereoselective oxidation)

IT 87-91-2, Diethyl L-tartrate 546-68-9, Tetraisopropyl titanate 13811-71-7, Diethyl D-tartrate

```
RL: CAT (Catalyst use); USES (Uses)
        (preparation of chiral sulfoxide derivs, by stereoselective
       oxidation)
    73590-85-9 101387-97-7 102625-64-9 103577-40-8
    104340-40-1 104340-85-4 113713-24-9 117977-21-6
    RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of chiral sulfoxide derivs. by stereoselective
       oxidation)
    101387-98-8P, RO 18-5364 103577-45-3P, Lansoprazole 104340-41-2P
    104340-86-5P, Leminoprazole 113712-98-4P, TU-199 119141-88-7P
     , (S)-Omeprazole 119141-89-8P, (R)-Omeprazole 121617-11-6P,
    Saviprazole 142678-35-1P, (S)-Pantoprazole 142706-18-1P
    177795-59-4P, (S)-Rabeprazole 177795-60-7P, (R)-Rabeprazole
    RL: SPN (Synthetic preparation); PREP (Preparation)
        (preparation of chiral sulfoxide derivs. by stereoselective
       oxidation)
L11 ANSWER 3 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                        2009:328008 CAPLUS
DOCUMENT NUMBER:
                        150:515094
TITLE:
                        Catalytic asymmetric oxidation of heteroaromatic
                        sulfides with tert-butyl hydroperoxide catalyzed by a
                        titanium complex with a new chiral
                        1,2-diphenylethane-1,2-diol ligand
AUTHOR(S):
                        Jiang, Biao; Zhao, Xiao-Long; Dong, Jia-Jia; Wang,
                        Wan-Jun
CORPORATE SOURCE:
                        CAS Kev Laboratory of Synthetic Chemistry of Natural
                        Substance, Shanghai Institute of Organic Chemistry,
                        Chinese Academy of Sciences, Shanghai, 200032, Peop.
                        Rep. China
SOURCE:
                        European Journal of Organic Chemistry (2009), (7),
                        987-991
                        CODEN: EJOCFK; ISSN: 1434-193X
PUBLISHER:
                        Wiley-VCH Verlag GmbH & Co. KGaA
DOCUMENT TYPE:
                        Journal
LANGUAGE:
                        English
    Heteroarom. sulfoxides, especially 1H-benzimidazolyl pyridinylmethyl
sulfoxides,
    usually used as the blockbuster gastric proton pump inhibitors (PPIs),
    have been prepared highly enantioselectivity by catalytic asym. oxidation of
    sulfides attached to nitrogen-containing heterocycles with tert-Bu
    hydroperoxide in the presence of a chiral titanium
    complex, formed in situ from Ti(iPrO)4, chiral
    1,2-diphenylethane-1,2-diol and water. The chiral sulfoxides
    were obtained in high yield (97%) with excellent enantiomeric excess (up
    to 98%).
REFERENCE COUNT:
                        14
                              THERE ARE 14 CITED REFERENCES AVAILABLE FOR THIS
                              RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
    Catalytic asymmetric oxidation of heteroaromatic sulfides with tert-butyl
    hydroperoxide catalyzed by a titanium complex with a new
    chiral 1,2-diphenvlethane-1,2-diol ligand
    Heteroarom. sulfoxides, especially 1H-benzimidazolyl pyridinylmethyl
sulfoxides.
    usually used as the blockbuster gastric proton pump inhibitors (PPIs),
    have been prepared highly enantioselectivity by catalytic asym. oxidation of
```

sulfides attached to nitrogen-containing heterocycles with tert-Bu

1,2-diphenylethane-1,2-diol and water. The chiral sulfoxides were obtained in high yield (97%) with excellent enantiomeric excess (up

hydroperoxide in the presence of a chiral titanium complex, formed in situ from Ti(iPrO)4, chiral

TITLE:

```
to 98%).
ST
     benzimidazolyl pyridinylmethyl benzyl sulfide tertbutyl hydroperoxide
     titanium; chiral diphenylethane diol asym oxidn
     sulfoxide stereoselective prepn; asym oxidn catalyst titanium
     chiral diphenylethane diol
     Sulfoxides
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (alkyl, heteroaryl, chiral; stereoselective preparation of
        sulfoxides via Ti(iPrO)4/chiral diphenylethane diol catalyzed
        oxidation of benzimidazolyl pyridinylmethyl/benzyl sulfides with tert-Bu
        hydroperoxide)
     Heterocyclic compounds
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (fused, nitrogen-containing; stereoselective preparation of sulfoxides via
        Ti(iPrO)4/chiral diphenylethane diol catalyzed oxidation of
        benzimidazolyl pyridinylmethyl/benzyl sulfides with tert-Bu
        hydroperoxide)
     Thioethers
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (heteroarvl; stereoselective preparation of sulfoxides via Ti(iPrO)4/
        chiral diphenylethane diol catalyzed oxidation of benzimidazolyl
        pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
     Asymmetric synthesis and induction
        (stereoselective preparation of sulfoxides via Ti(iPrO)4/chiral
        diphenvlethane diol catalyzed oxidation of benzimidazolyl
        pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
     Oxidation
     Oxidation catalysts
        (stereoselective; stereoselective preparation of sulfoxides via Ti(iPrO)4/
        chiral diphenylethane diol catalyzed oxidation of benzimidazolyl
        pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
     546-68-9, Titanium isopropoxide
                                     128574-71-0
     RL: CAT (Catalyst use); USES (Uses)
        (stereoselective preparation of sulfoxides via Ti(iPrO)4/chiral
        diphenylethane diol catalyzed oxidation of benzimidazolyl
       pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
     51290-77-8
                 73590-85-9
                              73590-87-1
                                           102625-64-9
                                                         103577-40-8
                                              569650-11-9
     103577-86-2
                 117977-21-6 569650-10-8
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (stereoselective preparation of sulfoxides via Ti(iPrO)4/chiral
        diphenylethane diol catalyzed oxidation of benzimidazolyl
        pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
    75-91-2, tert-Butvl hydroperoxide
     RL: RGT (Reagent); RACT (Reactant or reagent)
        (stereoselective preparation of sulfoxides via Ti(iPrO)4/chiral
        diphenylethane diol catalyzed oxidation of benzimidazolyl
        pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
     119141-88-7P, Esomeprazole 138530-95-7P 142678-35-1P
     161796-78-7P, Esomeprazole sodium
                                        177795-59-4P
                                                        915403-95-1P
                                  1149620-38-1P
     915403-96-2P
                   1149620-37-0P
                                                   1149620-39-2P
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (stereoselective preparation of sulfoxides via Ti(iPrO)4/chiral
        diphenylethane diol catalyzed oxidation of benzimidazolyl
        pyridinylmethyl/benzyl sulfides with tert-Bu hydroperoxide)
L11 ANSWER 4 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                        2008:1430957 CAPLUS
DOCUMENT NUMBER:
                        149:556627
```

Process for preparation of esomeprazole by

enantioselective oxidation of the corresponding sulfide with peroxides in presence of chiral

titanium catalyst

INVENTOR(S): Khomenko, T. M.; Volcho, K. P.; Salakhutdinov, N. F.; Tolstikov, G. A.

PATENT ASSIGNEE(S): Novosibirskii Institut Organicheskoi Khimii im. N. N.

Vorozhtsova SO RAN, Russia

SOURCE: Russ., 4pp.
CODEN: RUXXE7

DOCUMENT TYPE: Patent
LANGUAGE: Russian
FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.             | KIND  | DATE         | APPLICATION NO. | DATE     |
|------------------------|-------|--------------|-----------------|----------|
|                        |       |              |                 |          |
| RU 2339631             | C1    | 20081127     | RU 2007-113738  | 20070412 |
| PRIORITY APPLN. INFO.: |       |              | RU 2007-113738  | 20070412 |
| OTHER SOURCE(S):       | CASRE | ACT 149:5566 | 27              |          |
| GI                     |       |              |                 |          |

MeO N Me OMe

- AB Esomeprazole (I) and/or its salts, useful as an anti-ulcer agent (no data), is prepared by enantioselective oxidation with organic peroxides of the corresponding sulfide, 5-methoxy-2-[(4-methoxy-3,5-dimethylpyridin-2yl)methylthio]-lH-benzo[d]imidazole, in an organic solvent in presence of a catalytic complex of titanium(IV) which has two chiral ligands: a chiral diol (preferably D-diethyl tartrate) and a chiral amine (preferably N, N-dimethyl-(R)-1-phenylethylamine). E.g., treating 1.66 mmol omeprazole sulfide in 2.5 mL PhMe with 9 µL H2O, 1.16 mmol di-Et D-tartrate and 0.77 mmol Ti(OPr-iso)4, at 55° and stirring 1 h, then cooling to 30° and adding 0.81 mmol N, N-dimethyl-(R)-1-phenylethylamine and stirring 15 min, then adding 1.58 mmol cumene hydroperoxide as an 86.5% solution in cumene and stirring 4.5 h at 30° gave, after workup, a mixture containing 82.3% of the desired sulfide, which upon treatment with NaOH in H2O/MeCN gave a 64% overall vield of esomeprazole sodium.
  - Process for preparation of esomeprazole by enantioselective oxidation of the corresponding sulfide with peroxides in presence of chiral titanium catalyst
- AB Esomeprazole (1) and/or its salts, useful as an anti-ulcer agent (no data), is prepared by enantioselective oxidation with organic peroxides of the corresponding sulfide, 5-methoxy-2-[(4-methoxy-3,5-dimethylpyridin-2-y1)methylthiol-IH-benzo[d]imidazole, in an organic solvent in presence of a catalytic complex of titanlum(IV) which has two chiral ligands: a chiral diol (preferably D-diethyl tartrate) and a chiral amine (preferably N,N-dimethyl-(R)-1-phenylethylamine).
  E.g., treating 1.66 mmol omeprazole sulfide in 2.5 mL PhMe with 9 µL H2O, 1.16 mmol di-Et D-tartrate and 0.77 mmol Ti(OPr-iso)4, at 55° and stirring 1 h, then cooling to 30° and adding 0.81 mmol N,N-dimethyl-(R)-1-phenylethylamine and stirring 15 min, then adding 1.58

mmol cumene hydroperoxide as an 86.5% solution in cumene and stirring 4.5 h at 30° gave, after workup, a mixture containing 82.3% of the desired sulfide, which upon treatment with NaOH in H2O/MeCN gave a 64% overall yield of esomeprazole sodium. Amines, uses RL: CAT (Catalyst use); USES (Uses) (chiral, titanium complexes; process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) Glycols, uses RL: CAT (Catalyst use); USES (Uses) (chiral; process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) Peroxides, reactions RL: RGT (Reagent); RACT (Reactant or reagent) (organic; process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) Asymmetric synthesis and induction (process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) Oxidation catalysts (stereoselective; process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) 546-68-9, Titanium isopropoxide 7440-32-6D, Titanium , chiral organic derivs. 13811-71-7, Diethyl D-tartrate 13811-71-7D, Diethyl D-tartrate, titanium complexes 17279-31-1 19342-01-9D, titanium complexes RL: CAT (Catalyst use); USES (Uses) (process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) 73590-85-9, Omeprazole sulfide RL: RCT (Reactant); RACT (Reactant or reagent) (process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) 80-15-9, Cumene hydroperoxide RL: RGT (Reagent); RACT (Reactant or reagent) (process for preparation of esomeprazole by enantioselective oxidation of corresponding sulfide with peroxides in presence of titanium catalyst with both chiral amine and chiral diol ligands) 119141-88-7P, Esomeprazole 161796-78-7P, Esomeprazole sodium

(process for preparation of esomeprazole by enantioselective oxidation of

corresponding sulfide with peroxides in presence of titanium

RL: SPN (Synthetic preparation); PREP (Preparation)

catalyst with both chiral amine and chiral diol

ligands) L11 ANSWER 5 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN ACCESSION NUMBER: 2008:1143447 CAPLUS DOCUMENT NUMBER: 149:555936 TITLE: Synthesis of optically active 2,5-dialkylcyclohexane-1,4-diols and their application in the asymmetric oxidation of sulfides AUTHOR(S): Sun, Jiangtao; Yang, Minghua; Dai, Zhenya; Zhu, Chengjian; Hu, Hongwen CORPORATE SOURCE: Department of Chemistry, Nanjing University, Nanjing, 210093, Peop. Rep. China SOURCE: Synthesis (2008), (16), 2513-2518 CODEN: SYNTBF; ISSN: 0039-7881 PUBLISHER: Georg Thieme Verlag DOCUMENT TYPE: Journal LANGUAGE: English OTHER SOURCE(S): CASREACT 149:555936 A simple and efficient approach to obtain optically pure 1,4-diols was established. The asym. oxidation of sulfides to sulfoxides with cumvl hydroperoxide in moderate vields and moderate to high enantioselectivities (≤84%) catalyzed by chiral Ti/1,4-diols complexes was achieved. An ee of 76% was obtained in the asym. synthesis of esomeprazole. REFERENCE COUNT: THERE ARE 80 CITED REFERENCES AVAILABLE FOR THIS 80 RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT AR A simple and efficient approach to obtain optically pure 1,4-diols was established. The asym. oxidation of sulfides to sulfoxides with cumyl hydroperoxide in moderate yields and moderate to high enantioselectivities (≤84%) catalyzed by chiral Ti/1,4-diols complexes was achieved. An ee of 76% was obtained in the asym. synthesis of esomeprazole. alkylcyclohexanediol resoln chiral ligand titanium ST catalyzed asym oxidn; sulfide asym oxidn titanium catalyst; thioether asym oxidn titanium catalyst; sulfoxide asym synthesis; esomeprazole asym synthesis Asymmetric synthesis and induction (alkylcyclohexanediols as chiral ligands for titanium -catalyzed asym. oxidation of sulfides) Sulfides, reactions Thioethers RL: RCT (Reactant); RACT (Reactant or reagent) (alkylcyclohexanediols as chiral ligands for titanium -catalyzed asym. oxidation of sulfides) Sulfoxides RL: SPN (Synthetic preparation); PREP (Preparation) (alkylcyclohexanediols as chiral ligands for titanium -catalyzed asym. oxidation of sulfides) Ligands RL: CAT (Catalyst use); SPN (Synthetic preparation); PREP (Preparation); USES (Uses) (chiral; alkylcyclohexanediols as chiral ligands for titanium-catalyzed asym. oxidation of sulfides) Resolution (separation) (resolution of alkylcyclohexanediols as chiral ligands for titanium-catalyzed asym. oxidation of sulfides) Oxidation Oxidation catalysts (stereoselective; alkylcyclohexanediols as chiral ligands for

titanium-catalyzed asym. oxidation of sulfides)

```
3112-85-4P, Methyl phenyl sulfone
     RL: BYP (Byproduct); PREP (Preparation)
        (alkylcyclohexanediols as chiral ligands for titanium
        -catalyzed asym. oxidation of sulfides)
     100-68-5, Methyl phenyl sulfide 123-09-1, 4-Chlorophenyl methyl sulfide
     623-13-2 701-57-5, Methyl 4-nitrophenyl sulfide 831-91-4, Benzyl
     phenyl sulfide 1879-16-9, 4-Methoxyphenyl methyl sulfide 2388-74-1,
     3-Methoxyphenyl methyl sulfide 5023-60-9, Benzyl 4-tolyl sulfide
     19614-16-5, 2-Bromophenyl methyl sulfide
                                               33733-73-2, 3-Bromophenvl
     methyl sulfide 70026-35-6 73590-85-9
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (alkylcyclohexanediols as chiral ligands for titanium
        -catalyzed asym. oxidation of sulfides)
     1519-39-7P 4820-07-9P 4850-71-9P 20246-02-0P 28227-62-5P 93222-06-1P 93381-75-0P 114129-44-1P 119141-88-7P,
     Esomeprazole 126218-83-5P 188539-86-8P 812694-12-5P
     RL: SPN (Synthetic preparation); PREP (Preparation)
        (alkylcyclohexanediols as chiral ligands for titanium
        -catalyzed asym. oxidation of sulfides)
     546-68-9, Titanium(IV) isopropoxide
     RL: CAT (Catalyst use); USES (Uses)
        (resolution of alkylcyclohexanediols as chiral ligands for
        titanium-catalyzed asym. oxidation of sulfides)
     131063-54-2P 131063-58-6P 131063-59-7P 136522-58-2P
     RL: CAT (Catalyst use); PUR (Purification or recovery); SPN (Synthetic
     preparation); PREP (Preparation); USES (Uses)
        (resolution of alkylcyclohexanediols as chiral ligands for
        titanium-catalyzed asym. oxidation of sulfides)
     21286-54-4, d-Camphorsulfonyl chloride 136522-60-6
                                                            136522-61-7
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (resolution of alkylcyclohexanediols as chiral ligands for
        titanium-catalyzed asym. oxidation of sulfides)
     1079104-40-7P 1079104-41-8P 1079104-42-9P 1079104-45-2P
     RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
     (Reactant or reagent)
        (resolution of alkylcyclohexanediols as chiral ligands for
       titanium-catalyzed asym. oxidation of sulfides)
L11 ANSWER 6 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                        2008:944034 CAPLUS
DOCUMENT NUMBER:
                        149:231618
TITLE:
                        Process for the preparation of optically pure
                        omeprazole
                        Plaper, Igor; Pecavar, Anica; Kotar-Jordan, Berta;
INVENTOR(S):
                        Zajc, Natalija; Vrbinc, Miha; Kocevar, Anton; Pelko,
                        Mitia; Veverka, Miroslav; Veverkova, Eva; Smodis,
                        Janez; Zupet, Rok
PATENT ASSIGNEE(S):
                        Krka, Tovarna Zdravil, D.D., Novo Mesto, Slovenia
SOURCE:
                        PCT Int. Appl., 95pp.
                        CODEN: PIXXD2
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
     PATENT NO.
                        KIND
                                DATE
                                           APPLICATION NO.
                                                                   DATE
     WO 2008092939
                        A2
                               20080807
                                           WO 2008-EP51230
                                                                   20080131
                        A3
                              20090129
     WO 2008092939
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W: AE, AG, AL, AM, AO, AT, AU, AZ, BA, BB, BG, BH, BR, BW, BY, BZ,

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CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DO, DZ, EC, EE, EG, ES,
            FI, GB, GD, GE, GH, GM, GT, HN, HR, HU, ID, IL, IN, IS, JP, KE,
            KG, KM, KN, KP, KR, KZ, LA, LC, LK, LR, LS, LT, LU, LY, MA, MD,
            ME, MG, MK, MN, MW, MX, MY, MZ, NA, NG, NI, NO, NZ, OM, PG, PH,
            PL, PT, RO, RS, RU, SC, SD, SE, SG, SK, SL, SM, SV, SY, TJ, TM,
            TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, ZA, ZM, ZW
        RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HR, HU,
            IE, IS, IT, LT, LU, LV, MC, MT, NL, NO, PL, PT, RO, SE, SI, SK,
            TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD,
            TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW,
            AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AP, EA, EP, OA
    SI 22447
                         Α
                              20080831
                                         SI 2007-24
                                                                  20070131
    SI 22490
                         Α
                               20081031
                                          SI 2007-78
                                                                  20070328
    EP 2048144
                         A1 20090415 EP 2007-19823
                                                                 20071010
        R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
            IS, IT, LI, LT, LU, LV, MC, MT, NL, PL, PT, RO, SE, SI, SK, TR,
            AL, BA, HR, MK, RS
PRIORITY APPLN. INFO.:
                                           SI 2007-24
                                                               A 20070131
                                           SI 2007-78
                                                               A 20070328
                                                               A 20071010
                                           EP 2007-19823
```

OTHER SOURCE(S): MARPAT 149:231618

- B The present invention relates to a process for the preparation of substantially optically pure omeprazole, or a pharmaceutically acceptable salt or solvate thereof. The invention also relates to a process for preparing a pharmaceutical composition comprising the substantially optically pure omeprazole or the pharmaceutically acceptable salt or solvate thereof and to intermediates useful for the preparation of optically pure omeprazole. Thus, tablets of esomeprazole magnesium salt comprised (in wt%): Core material: Esomeprazole Mg 38.7, cellactose 48.9, microcryst. cellulose 7.4, croscarmellose sodium 3.0, magnesium stearate 2.0; Separating layer: core material 88.7, methylcellulose 8.6, titanium dioxide 0.3, iron oxide yellow 0.1, propylene glycol 2.3; Enteric coating: tablets with separating layer 92.8, methacrylic acid Et acrylate copolymer 4.9, macrogol 0.5, talc 1.8.
- AB The present invention relates to a process for the preparation of substantially optically pure omeprazole, or a pharmaceutically acceptable salt or solvate thereof. The invention also relates to a process for preparing a pharmaceutical composition comprising the substantially optically pure omeprazole or the pharmaceutically acceptable salt or solvate thereof and to intermediates useful for the preparation of optically pure omeprazole. Thus, tablets of esomeprazole magnesium salt comprised (in wt%): Core material: Esomeprazole Mg 38.7, cellactose 48.9, microcryst. cellulose 7.4, croscarmellose sodium 3.0, magnesium stearate 2.0; Separating layer: core material 88.7, methylcellulose 8.6, titanium dioxide 0.3, iron oxide yellow 0.1, propylene glycol 2.3; Enteric coating; tablets with separating layer 92.8, methacrylic acid Et acrylate copolymer 4.9, macrogol 0.5, talc 1.8.
- IT Amines

Quaternary ammonium compounds RL: PEP (Physical, engineering or chemical process); RCT (Reactant); PROC (Process); RACT (Reactant or reagent)

(chiral, process for preparation of optically pure omeprazole)
15 446-69-P, Titanium(IV) isopropoxide 7631-86-9DP, Silica, bound to di-Me N-3,5-dinitrobenzoyl-α-amino-2,2-dimethyl-4-pentenyl phosphonate 13811-71-7P, (2S,35)-(-)-Diethyl tartrate 17199-29-0P, (S)-(+)-Mandelle acid 5580-59-1P 69212-47-1P, N-Benzylquininium bromide 69881-64-7P, Quinine methohydroxide 73590-58-6DP, Omeprazole, 5-hydroxyr, 5-O-desmethyl-derivs. 73804-27-0P, N-Methylcinchonidinium iodide 137694-03-2DP, bound to mercaptopropyl silica 148595-92-0P
18195-40-9P, O-Allyl-N-benzylcinchonidinium

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bromide 1042944-21-7P
RL: PEP (Physical, engineering or chemical process); PUR (Purification or
recovery); PREP (Preparation); PROC (Process)
   (process for preparation of optically pure omeprazole)
                1042167-39-4P
                                  1042167-52-1P
1042167-32-7P
RL: PEP (Physical, engineering or chemical process); PUR (Purification or
recovery); SPN (Synthetic preparation); THU (Therapeutic use); BIOL
(Biological study); PREP (Preparation); PROC (Process); USES (Uses)
   (process for preparation of optically pure omeprazole)
73590-58-6P, Omeprazole 119141-88-7P,
S-(-)-Omeprazole 119141-89-8P
RL: PEP (Physical, engineering or chemical process); PUR (Purification or
recovery); THU (Therapeutic use); BIOL (Biological study); PREP
(Preparation); PROC (Process); USES (Uses)
   (process for preparation of optically pure omeprazole)
1042167-74-7P
RL: PRP (Properties); SPN (Synthetic preparation); THU (Therapeutic use);
BIOL (Biological study); PREP (Preparation); USES (Uses)
   (process for preparation of optically pure omeprazole)
1042167-65-6P
                 1042167-67-8P
                                  1042167-70-3P
1042167-72-5P
RL: PUR (Purification or recovery); SPN (Synthetic preparation); PREP
(Preparation)
   (process for preparation of optically pure omeprazole)
217087-09-7P, (S)-Omeprazole magnesium trihydrate 217087-10-0P,
(S)-Omeprazole magnesium dihydrate 1042167-21-4P
1042167-23-6P 1042167-25-8P 1042167-27-0P
                                  1042167-33-8P
                1042167-30-5P
1042167-28-1P
                                  1042167-37-2P
1042167-35-0P
                1042167-36-1P
1042167-38-3P
                1042167-40-7P
                                  1042167-41-8P
1042167-42-9P
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1042167-55-4P
                1042167-57-6P
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1042167-59-8P
                1042167-60-1P
RL: PUR (Purification or recovery); SPN (Synthetic preparation); THU
(Therapeutic use); BIOL (Biological study); PREP (Preparation); USES
(Uses)
   (process for preparation of optically pure omeprazole)
161973-10-0P, Esomeprazole magnesium 793668-08-3P
942472-45-9P
                1042167-61-2P
                                 1042167-62-3P
1042167-63-4P
RL: PUR (Purification or recovery); THU (Therapeutic use); BIOL
(Biological study); PREP (Preparation); USES (Uses)
   (process for preparation of optically pure omeprazole)
114801-85-3P
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
(Reactant or reagent)
   (process for preparation of optically pure omeprazole)
57-13-6, Urea, biological studies 57-50-1, Sucrose, biological studies
57-55-6, Propylene glycol, biological studies 69-65-8, Mannitol
77-93-0, Triethyl citrate 151-21-3, Sodium lauryl sulfate, biological
studies 546-93-0, Magnesium carbonate 557-04-0, Magnesium stearate
4070-80-8, Sodium stearyl fumarate 7778-18-9, Calcium sulphate
9003-39-8, Povidone 9004-65-3, Hypromellose 9004-67-5, Methylcellulose
9005-25-8, Starch, biological studies 9005-65-6, Polysorbate 80
9010-88-2, Ethyl acrylate methyl methacrylate copolymer
                                                       10103-46-5,
```

Calcium phosphate 13463-67-7, Titanium dioxide, biological studies 14807-96-6, Talc, biological studies 25212-88-8, Methacrylic acid ethyl acrylate copolymer 25322-68-3, Macrogol 31566-31-1,

Glycerol monostearate 39710-20-8 51274-00-1, Iron Oxide Yellow 64044-51-5, Lactose monohydrate 74811-65-7, Croscarmellose sodium 95382-33-5 106392-12-5, Poloxamer 149202-17-5, Cellactose 150607-22-0, Zinc carbonate hydroxide 815617-93-7, Opadry II White RL: THU (Therapeutic use); BIOL (Biological study); USES (Uses) (process for preparation of optically pure omeprazole)

L11 ANSWER 7 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 2008:382314 CAPLUS

DOCUMENT NUMBER: 149:556518

TITLE: An efficient procedure for the synthesis of Esomeprazole using a titanium complex with

two chiral ligands

Khomenko, T. M.; Volcho, K. P.; Komarova, N. I.; AUTHOR(S):

Salakhutdinov, N. F.

Vorozhtsov Novosibirsk Institute of Organic Chemistry, CORPORATE SOURCE: Siberian Division, Russian Academy of Sciences,

Novosibirsk, 630090, Russia SOURCE: Russian Journal of Organic Chemistry (2008), 44(1),

124-127

CODEN: RJOCEO; ISSN: 1070-4280 PUBLISHER: Pleiades Publishing, Ltd.

DOCUMENT TYPE: Journal

LANGUAGE: English OTHER SOURCE(S): CASREACT 149:556518

GΙ

A procedure has been proposed for the selective preparation of Esomeprazole [(S)-I] via asym, oxidation of the corresponding prochiral sulfide in the presence of a catalytic complex derived from titanium(IV) isopropoxide and two different chiral ligands, di-Et D-tartrate

and (R)-N, N-dimethyl-1-phenylethanamine.

REFERENCE COUNT: 15 THERE ARE 15 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

An efficient procedure for the synthesis of Esomeprazole using a titanium complex with two chiral ligands

A procedure has been proposed for the selective preparation of Esomeprazole AB [(S)-I] via asym. oxidation of the corresponding prochiral sulfide in the presence of a catalytic complex derived from titanium(IV) isopropoxide and two different chiral ligands, di-Et D-tartrate

and (R)-N, N-dimethyl-1-phenylethanamine. asym prepn Esomeprazole; titanium complex tartrate

phenylethanamine asym prepn Esomeprazole

Oxidation

Oxidation catalysts

(stereoselective; preparation of Esomeprazole using titanium complex with two chiral ligands as oxidation catalyst)

546-68-9, Titanium tetraisopropoxide 13811-71-7, Diethyl D-tartrate 17279-31-1 19342-01-9

RL: CAT (Catalyst use); USES (Uses)

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73590-85-9
ΤТ
     RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of Esomeprazole using titanium complex with two
        chiral ligands as oxidation catalyst)
     119141-88-7P, Esomeprazole 161796-78-7P
     RL: SPN (Synthetic preparation): PREP (Preparation)
        (preparation of Esomeprazole using titanium complex with two
        chiral ligands as oxidation catalyst)
L11 ANSWER 8 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER: 2008:365485 CAPLUS
DOCUMENT NUMBER:
                         148:355792
TITLE:
                         Preparation of unsym. heterocyclylsulfoxide
                         derivatives for treating gastrointestinal disorders
INVENTOR(S):
                         Larsson, Magnus Erik; Stenhede, Urban Jan; Sorensen,
                         Henrik; Von Unge, Sverker Per Oskar; Cotton, Hanna
                         Kristina
PATENT ASSIGNEE(S):
                         Astra Aktiebolag, Swed.
SOURCE:
                         U.S., 21pp.
                         CODEN: USXXAM
DOCUMENT TYPE:
                         Patent
LANGUAGE:
                         English
FAMILY ACC. NUM. COUNT: 2
PATENT INFORMATION:
     PATENT NO. KIND DATE APPLICATION NO. DATE

US 5948789 A 19990907 US 1995-492087 199507
SE 9402510 A 19960116 SE 1994-2510 199407
SE 504459 C2 19970217
WO 9602535 A1 19960201 WO 1995-SE818 199507
                                                                   19950714
    SE 9402510
                                                                     19940715
                                                                     19950703
         W: AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI,
             GB, GE, HU, IS, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD,
             MG, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ,
         RW: KE, MW, SD, SZ, UG, AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT,
             LU, MC, NL, PT, SE, BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE,
             SN. TD. TG
PRIORITY APPLN. INFO.:
                                              SE 1994-2510 A 19940715
WO 1995-SE818 W 19950703
OTHER SOURCE(S):
                         CASREACT 148:355792; MARPAT 148:355792
AB Enantiomeric R1ZSOR2 (I) [R1 = (un)substituted 2-pyridyl, (un)substituted
     2-(R4R5N)C6H4; R2 = (un)substituted 2-benzimidazolv1,
     thieno[3,4-d]imidazol-2-yl, etc.; R4,R5 = H, (ar)alkyl; Z = CH2,
     (un) substituted 1,2-phenylene, etc.] were prepared by oxidation of prochiral
     R1ZSR2 in the presence of a chiral Ti complex and a base. I are
     disclosed for treatment of gastrointestinal disorders (no data).
OS.CITING REF COUNT: 19
                               THERE ARE 19 CAPLUS RECORDS THAT CITE THIS
                                RECORD (25 CITINGS)
REFERENCE COUNT:
                                THERE ARE 16 CITED REFERENCES AVAILABLE FOR THIS
                          16
                                RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
    Enantiomeric R1ZSOR2 (I) [R1 = (un)substituted 2-pyridyl, (un)substituted
     2-(R4R5N)C6H4; R2 = (un)substituted 2-benzimidazolyl,
     thieno[3,4-d]imidazol-2-yl, etc.; R4,R5 = H, (ar)alkyl; Z = CH2,
     (un) substituted 1,2-phenylene, etc.] were prepared by oxidation of prochiral
     R1ZSR2 in the presence of a chiral Ti complex and a base. I are
```

disclosed for treatment of gastrointestinal disorders (no data).

IT 546-68-9, Titanium isopropoxide

(preparation of Esomeprazole using titanium complex with two

chiral ligands as oxidation catalyst)

```
RL: CAT (Catalyst use); USES (Uses)
       (preparation of unsym. heterocyclylsulfoxide enantiomers for treatment of
       gastrointestinal disorders)
    119141-88-7P
                    119141-89-8P 138530-94-6P
    138530-95-7P 142678-35-1P 142706-18-1P
                                               154461-48-0P 156601-78-4P
    156601-79-5P 161796-77-6P
                                  161796-78-7P
    170431-13-7P 170431-14-8P 175078-93-0P 177540-99-7P
                                                             177541-00-3P
    177541-01-4P 177795-59-4P 177795-60-7P 177932-96-6P
    RL: PAC (Pharmacological activity); SPN (Synthetic preparation); THU
    (Therapeutic use); BIOL (Biological study); PREP (Preparation); USES
    (Uses)
       (preparation of unsym. heterocyclylsulfoxide enantiomers for treatment of
       gastrointestinal disorders)
    102625-64-9 103577-40-8 104340-85-4 117977-21-6 130368-64-8
    136176-91-5
                 136609-26-2
                              139645-03-7 177541-04-7 177541-05-8
    922730-98-1
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (preparation of unsym. heterocyclylsulfoxide enantiomers for treatment of
       gastrointestinal disorders)
L11 ANSWER 9 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                       2008:191960 CAPLUS
DOCUMENT NUMBER:
                        148:262584
TITLE:
                       Process for preparation of chiral sulfoxide
                        compounds via asymmetrical oxidation
                        Singh, Anand; Singh, Khushwant; Dubey, Sushil Kumar
INVENTOR(S):
PATENT ASSIGNEE(S):
                        Jubilant Organosys Limited, India
SOURCE:
                        PCT Int. Appl., 22pp.
                        CODEN: PIXXD2
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
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| A 20060808 |  |  |  |  |  |
| W 20070808 |  |  |  |  |  |
|            |  |  |  |  |  |

OTHER SOURCE(S): CASREACT 148:262584; MARPAT 148:262584

AB This invention pertains to a process for the preparation of sulfoxide compound, in particular, substituted 2-(2-pyridinylmethylsulfinyl)-1H-

benzimidazoles, by asym. oxidizing prochiral sulfide substrates with an effective amount of oxidizing agent in the presence of a chiral transition metal complex without using an organic solvent and base. For example, 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-1H-benzimidazole was oxidized with cumen hydroperoxide in presence of titanium isopropoxide and L- (-)-di-Et tartrate, and the sulfoxide product was treated with methanolic potassium hydroxide to give (S)-5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-1H-benzimidazole potassium salt. Advantageously, the process is economically viable and eco-friendly for the preparation of sulfoxides either as a single enantiomer or in an enantiomerically enriched form, which avoids the use of organic solvent and base, and the product is free from sulfone byproduct. REFERENCE COUNT:

RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT
TI Process for preparation of chiral sulfoxide compounds via
asymmetrical oxidation

AB This invention pertains to a process for the preparation of sulfoxide compound, in particular, substituted 2-(2-pyridinylmethylsulfinyl)-IH-benzimidazoles, by asym. oxidizing prochiral sulfide substrates with an effective amount of oxidizing agent in the presence of a chiral transition metal complex without using an organic solvent and base. For example, 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-IH-benzimidazole was oxidized with cumen hydroperoxide in presence of titanium isopropoxide and L- (-)-di-Et tartrate, and the sulfoxide product was treated with methanolic potassium hydroxide to give (S)-5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-IH-benzimidazole potassium salt. Advantageously, the process is economically viable and eco-friendly for the preparation of sulfoxides either as a single enantiomer or in an enantiomerically enriched form, which avoids the use of organic solvent and base, and the product is free from sulfone byproduct.

ST prepn sulfoxide asym oxidn hydroperoxide chiral transition metal catalyst

IT Oxidation

Oxidation catalysts

(stereoselective; preparation of chiral sulfoxide compds. via asym. oxidation)

IT 7732-18-5, Water, uses

RL: CAT (Catalyst use); USES (Uses)

(preparation of chiral sulfoxide compds. via asym. oxidation)

II 161796-84-5P RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of chiral sulfoxide compds. via asym. oxidation)

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of chiral sulfoxide compds. via asym. oxidation)
T 73590-85-9

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of chiral sulfoxide compds. via asym. oxidation)

IT 80-15-9, Cumene hydroperoxide 87-91-2 546-68-9, Titanium isopropoxide 1310-58-3, Potassium hydroxide, reactions 7791-18-6, Magnesium chloride hexahydrate 14691-59-9, Peroxide (HO21-) RL: RGT (Reagent); RACT (Reactant or reagent)

(preparation of chiral sulfoxide compds. via asym. oxidation)

L11 ANSWER 10 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN ACCESSION NUMBER: 2007:874516 CAPLUS

DOCUMENT NUMBER: 147:257772

TITLE: Process for preparation of chiral

INVENTOR(S):

benzimidazolyl pyridylmethyl sulfoxides from the

corresponding sulfides using chiral

transition metal complexes and oxidizing agents. Dubey, Sushil Kumar; Vig, Gaurav; Singh, Anand;

Tripathi, Sushil; Paul, Soumendu Jubilant Organosys Limited, India

PATENT ASSIGNEE(S): SOURCE: PCT Int. Appl., 21pp.

CODEN: PIXXD2 DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

| PATENT NO.             |            |     |     |     |  | KIND DATE |      |     |      | APPL | ICAT |     | DATE |      |     |     |     |
|------------------------|------------|-----|-----|-----|--|-----------|------|-----|------|------|------|-----|------|------|-----|-----|-----|
|                        |            |     |     |     |  |           |      |     |      |      |      |     |      |      |     |     |     |
| WO 2                   | 2007088559 |     |     | A1  |  | 2007      | 0809 |     | WO 2 | 007- | IN35 |     | 2    | 0070 | 131 |     |     |
|                        | W:         | ΑE, | AG, | AL, | AM,                                    | ΑT,       | AU,  | ΑZ, | BA,  | BB,  | BG,  | BR, | BW,  | ΒY,  | ΒZ, | CA, | CH, |
|                        |            | CN, | CO, | CR, | CU,                                    | CZ,       | DE,  | DK, | DM,  | DZ,  | EC,  | EE, | EG,  | ES,  | FI, | GB, | GD, |
|                        |            | GE, | GH, | GM, | GT,                                    | HN,       | HR,  | HU, | ID,  | IL,  | IN,  | IS, | JP,  | KE,  | KG, | KM, | KN, |
|                        |            | KP, | KR, | KZ, | LA,                                    | LC,       | LK,  | LR, | LS,  | LT,  | LU,  | LV, | LY,  | MA,  | MD, | MG, | MK, |
|                        |            | MN, | MW, | MX, | MY,                                    | ΜZ,       | NA,  | NG, | ΝI,  | NO,  | ΝZ,  | OM, | PG,  | PH,  | PL, | PT, | RO, |
|                        |            | RS, | RU, | SC, | SD,                                    | SE,       | SG,  | SK, | SL,  | SM,  | SV,  | SY, | ΤJ,  | TM,  | TN, | TR, | TT, |
|                        |            | TZ, | UA, | UG, | US,                                    | UΖ,       | VC,  | VN, | ZA,  | ZM,  | ZW   |     |      |      |     |     |     |
|                        | RW:        | ΑT, | BE, | BG, | CH,                                    | CY,       | CZ,  | DE, | DK,  | EE,  | ES,  | FΙ, | FR,  | GB,  | GR, | HU, | ΙE, |
|                        |            |     |     |     |  |           | MC,  |     |      |      |      |     |      |      |     |     |     |
|                        |            | CF, | CG, | CI, | CM,                                    | GA,       | GN,  | GQ, | GW,  | ML,  | MR,  | NE, | SN,  | TD,  | TG, | BW, | GH, |
|                        |            | GM, | KE, | LS, | MW,                                    | ΜZ,       | NA,  | SD, | SL,  | SZ,  | TZ,  | UG, | ZM,  | ZW,  | AM, | ΑZ, | BY, |
|                        |            | KG, | ΚZ, | MD, | RU,                                    | ТJ,       | TM   |     |      |      |      |     |      |      |     |     |     |
| PRIORITY APPLN. INFO.: |            |     |     |     | IN 2006-DE271 A 2006020                |           |      |     |      |      |      |     |      |      |     | 201 |     |
| OTHER SOURCE(S):       |            |     |     |     | CASREACT 147:257772; MARPAT 147:257772 |           |      |     |      |      |      |     |      |      |     |     |     |
| GT                     |            |     |     |     |  |           |      |     |      |      |      |     |      |      |     |     |     |

Title compds. (I; R1-R4 = H, alkyl, alkoxy, aryl, aryloxy), were prepared by AR treatment of the corresponding prochiral sulfides with chiral transition metal complexes and oxidizing agents optionally in presence of an organic solvent, wherein the chiral ligands comprise dicyclohexylidene, diacetonide, or benzylidene derivs. of sugars. Thus, vanadium oxytripropoxide and 1,2,4,5-Di-O-cyclohexylidene-D-fructofuranose were stirred together for 10-15 min in PhMe; 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-1Hbenzimidazole and H2O were added and the mixture was heated at 50-55° for 1 h; the mixture was cooled to 25-30° followed by addition of diisopropylethylamine and cumene hydroperoxide over 1 h followed by stirring for 45 min. and workup to give 5-methoxy-2-[[(4-methoxy-3,5-dimethy1-2-pyridiny1)methy1]sulfiny1]-1Hbenzimidazole, sodium salt in 75% enantiomeric excess.

Ι

OS.CITING REF COUNT: 1 THERE ARE 1 CAPLUS RECORDS THAT CITE THIS RECORD (1 CITINGS)

## REFERENCE COUNT: 4

- THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD, ALL CITATIONS AVAILABLE IN THE RE FORMAT
- Process for preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents.
- AB Title compds. (I; R1-R4 = H, alkyl, alkoxy, aryl, aryloxy), were prepared by treatment of the corresponding prochiral sulfides with chiral transition metal complexes and oxidizing agents optionally in presence of an organic solvent, wherein the chiral ligands comprise dicyclohexylidene, diacetonide, or benzylidene derivs. of sugars. Thus, vanadium oxytripropoxide and 1,2,4,5-Di-O-cyclohexylidene-D-fructofuranose were stirred together for 10-15 min in PhMe; 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-1Hbenzimidazole and H2O were added and the mixture was heated at 50-55° for 1 h; the mixture was cooled to 25-30° followed by addition of diisopropylethylamine and cumene hydroperoxide over 1 h followed by stirring for 45 min. and workup to give 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-1H-
- benzimidazole, sodium salt in 75% enantiomeric excess. benzimidazolyl pyridylmethyl sulfoxide chiral prepn; omeprazole chiral prepn; sulfide oxidn chiral transition metal complex
- Hydroperoxides
  - RL: RGT (Reagent); RACT (Reactant or reagent)

(alkyl; preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral

transition metal complexes and oxidizing agents) Hydroperoxides

RL: RGT (Reagent); RACT (Reactant or reagent)

(aralkyl; preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

Sulfoxides

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(chiral; preparation of chiral benzimidazolyl

pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

Bases, reactions

RL: RGT (Reagent); RACT (Reactant or reagent)

(inorg.; preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

Monosaccharides

RL: CAT (Catalyst use); USES (Uses)

(ketohexoses; preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

Bases, reactions RL: RGT (Reagent); RACT (Reactant or reagent)

(organic; preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

Oxidation

Oxidation catalysts

(preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

Disaccharides

Hexoses

```
Oligosaccharides, uses
    Pentoses
    RL: CAT (Catalyst use); USES (Uses)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    Aromatic hydrocarbons, uses
    RL: NUU (Other use, unclassified); USES (Uses)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    Hydrocarbons, uses
    RL: NUU (Other use, unclassified); USES (Uses)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    Nitriles, uses
    RL: NUU (Other use, unclassified); USES (Uses)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    Sulfides, reactions
    RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    Peroxides, reactions
    RL: RGT (Reagent); RACT (Reactant or reagent)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    Peroxy acids
    RL: RGT (Reagent); RACT (Reactant or reagent)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    157-26-6D, Dioxirane, derivs.
    RL: RGT (Reagent); RACT (Reactant or reagent)
        (chiral; preparation of chiral benzimidazolyl
       pyridylmethyl sulfoxides from the corresponding sulfides using
       chiral transition metal complexes and oxidizing agents)
    582-52-5, 1,2:5,6-Di-O-isopropylidene-α-D-glucofuranose 1686-23-3
TT
    1707-77-3, 1,2:5,6-Di-O-isopropylidene-D-mannitol
                                                       3051-89-6 3150-15-0.
    Methyl 2,3-anhydro-4,6-0-benzylidene-α-D-allopyranoside
                                                             3162-96-7,
    Methyl 4,6-0-Benzylidene-α-D-glucopyranoside
                                                  5328-47-2, Methyl
    4.6-O-benzylidene-α-D-altropyranoside 6884-01-1
                                                        7440-32-6,
    Titanium, uses 7440-58-6, Hafnium, uses 7440-62-2, Vanadium,
           7440-67-7, Zirconium, uses 13322-88-8 13322-89-9 16832-21-6,
    uses
    1,2-O-Cyclohexylidene-α-D-glucofuranose
                                              22250-06-2,
    1,2-O-Cyclohexylidene-α-D-xylofuranose
                                             23397-76-4,
    1,2:5,6-Di-O-cyclohexylidene-a-D-glucofuranose 29411-57-2, Methyl
    α-D-altropyranoside
                         945614-29-9
    RL: CAT (Catalyst use); USES (Uses)
        (preparation of chiral benzimidazolyl pyridylmethyl sulfoxides
       from the corresponding sulfides using chiral transition metal
       complexes and oxidizing agents)
    73590-58-6P, 1H-Benzimidazole,
    5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]sulfinyl]-
    95510-70-6P, 5-Methoxy-2-[[(4-methoxy-3,5-dimethylpyridin-2-
    yl)methyl]sulfinyl]-1H-benzimidazole sodium salt
```

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

73590-85-9, 5-Methoxy-2-[[(4-methoxy-3,5-dimethyl-2-

pvridinvl)methvl|thio|-1H-benzimidazole

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

37222-66-5, Oxone

RL: RGT (Reagent); RACT (Reactant or reagent)

(preparation of chiral benzimidazolyl pyridylmethyl sulfoxides from the corresponding sulfides using chiral transition metal complexes and oxidizing agents)

L11 ANSWER 11 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 2007:872604 CAPLUS

DOCUMENT NUMBER: 147:322979

TITLE: Method for preparing chiral sulfoxides,

especially S-omeprazole, S-lansoprazole,

S-pantoprazole, S-rabeprazole and S-tenatoprazole INVENTOR(S):

Wang, Qinghe; Cheng, Maosheng

PATENT ASSIGNEE(S): Shenyang Pharmaceutical University, Peop. Rep. China SOURCE: Faming Zhuanli Shenging Gongkai Shuomingshu, 6pp.

CODEN: CNXXEV

DOCUMENT TYPE: Patent LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.             | KIND  | DATE         | A   | PPLICATION NO.  | DATE     |
|------------------------|-------|--------------|-----|-----------------|----------|
|                        |       |              | _   |                 |          |
| CN 101012141           | A     | 20070808     | С   | N 2007-10010273 | 20070202 |
| PRIORITY APPLN. INFO.: |       |              | С   | N 2007-10010273 | 20070202 |
| OTHER SOURCE(S):       | CASRE | ACT 147:3229 | 979 |                 |          |

OTHER SOURCE(S):

The invention provides a method for the preparation of chiral sulfoxides, which comprises oxidizing the corresponding sulfides with

peroxides in the presence of titanium or zirconium tetraalkoxides and chiral 6-amino alcs. The method was

successfully applied to the synthesis of S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole, and S-tenatoprazole, which are useful as

proton pump inhibitors. Method for preparing chiral sulfoxides, especially S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole and S-tenatoprazole

The invention provides a method for the preparation of chiral AB sulfoxides, which comprises oxidizing the corresponding sulfides with peroxides in the presence of titanium or zirconium

tetraalkoxides and chiral  $\beta$ -amino alcs. The method was successfully applied to the synthesis of S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole, and S-tenatoprazole, which are useful as proton pump inhibitors.

chiral sulfoxide prepn; amino alc chiral ligand sulfide oxidn; omeprazole lansoprazole pantoprazole rabeprazole tenatoprazole asym synthesis

Alcohols, uses

RL: CAT (Catalyst use); USES (Uses)

(chiral, amino; preparation of chiral sulfoxides, especially S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole, Ligands

chiral ligands)

chiral ligands) Sulfoxides

chiral ligands)

(Preparation)

Oxidation Oxidation catalysts

RL: CAT (Catalyst use); USES (Uses)

Asymmetric synthesis and induction

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S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation
       of sulfides using β-amino alcs, as chiral ligands)
    Sulfides, reactions
    RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of chiral sulfoxides, especially S-omeprazole,
       S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation
       of sulfides using β-amino alcs. as chiral ligands)
    546-68-9, Tetraisopropoxytitanium 1071-76-7, Zirconium butoxide
    2026-48-4, S-Valinol 2081-12-1, Zirconium tert-butoxide 2171-98-4,
    Zirconium isopropoxide 2749-11-3 2899-29-8, L-Tryptophanol
    3087-36-3, Tetraethoxytitanium 3087-37-4, Tetrapropoxytitanium
               3182-95-4 3228-51-1, L-Threoninol
    3087-39-6
                                                     3374-12-7,
    Tetraisobutoxytitanium 5034-68-4, L-Tyrosinol
                                                      5593-70-4,
    Tetrabutoxytitanium 5856-62-2 7533-40-6 13421-85-7, Zirconium
    isobutoxide 16504-57-7 18267-08-8, Zirconium ethoxide 20989-17-7
    23356-96-9, L-Prolinol 23519-77-9, Zirconium propoxide 24629-25-2,
    L-Isoleucinol 61477-39-2 104587-51-1 110690-36-3
    RL: CAT (Catalyst use); USES (Uses)
        (preparation of chiral sulfoxides, especially S-omeprazole,
       S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation
       of sulfides using β-amino alcs, as chiral ligands)
    119141-88-7P, S-Omeprazole 138530-95-7P, S-Lansoprazole
    142678-35-1P, S-Pantoprazole 177795-59-4P, S-Rabeprazole
                                                                705968-86-1P,
    S-Tenatoprazole
    RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
     (Preparation)
        (preparation of chiral sulfoxides, especially S-omeprazole,
       S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation
       of sulfides using β-amino alcs. as chiral ligands)
    80-15-9 110-05-4, tert-Butyl peroxide
102625-64-9 103577-40-8 113713-24-9
                                              73590-85-9
                                              117977-21-6
    RL: RCT (Reactant); RACT (Reactant or reagent)
        (preparation of chiral sulfoxides, especially S-omeprazole,
       S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation
       of sulfides using β-amino alcs. as chiral ligands)
L11 ANSWER 12 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                     2007:249669 CAPLUS
DOCUMENT NUMBER:
                        147:235177
TITLE .
                        Process for preparation of alkali metal or alkaline
                        earth metal salts of an optically active substituted
```

S-tenatoprazole, oxidation of sulfides using  $\beta$ -amino alcs. as

RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP

(preparation of chiral sulfoxides, especially S-omeprazole,

(chiral; preparation of chiral sulfoxides, especially S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation of sulfides using B-amino alcs. as

(chiral; preparation of chiral sulfoxides, especially S-omeprazole, S-lansoprazole, S-pantoprazole, S-rabeprazole, S-tenatoprazole, oxidation of sulfides using  $\beta$ -amino alcs. as

INVENTOR(S):

GI

AB an

pyridinylmethyl-sulfinyl-benzimidazole

Muljibhai, Patel Vijay; Ravikant, Soni Rohit; Budhdev,

Rehani Rajeev; Rajamannar, Thennati Sun Pharmaceutical Industries Ltd., India PATENT ASSIGNEE(S):

Indian Pat. Appl., 16pp. SOURCE:

CODEN: INXXBQ

DOCUMENT TYPE: Patent

LANGUAGE: Enalish

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

PATENT NO. KIND DATE APPLICATION NO. DATE TN 2003MH00503 20050211 IN 2003-MU503 20030519 Α PRIORITY APPLN. INFO.: IN 2003-MU503 20030519 OTHER SOURCE(S): CASREACT 147:235177; MARPAT 147:235177

R2 Н Ι

AB A process for the preparation of alkali metal or alkaline earth metal salts of an

optically active enantiomer or an enantiomerically enriched form of substituted pyridinylmethyl-sulfinyl-benzimidazole. The said process comprises enantioselective catalytic oxidation of a substituted pyridinylmethyl prochiral sulfide derivative of benzimidazole, with an oxidizing agent in an organic solvent in the presence of a base and a catalyst comprising titanium or vanadium complexed with a chiral monodentate ligand to obtain the compound I (R1-R4 = H, linear or branched C1-4 alkyl, alkoxy, aryl, aryloxy, etc.), thereafter treating the compound I with an alkali or alkaline earth metal source. A process for the preparation of alkali metal or alkaline earth metal salts of

optically active enantiomer or an enantiomerically enriched form of substituted pyridinylmethyl-sulfinyl-benzimidazole. The said process comprises enantioselective catalytic oxidation of a substituted pyridinylmethyl prochiral sulfide derivative of benzimidazole, with an oxidizing agent in an organic solvent in the presence of a base and a

catalyst comprising titanium or vanadium complexed with a chiral monodentate ligand to obtain the compound I (R1-R4 = H, linear or branched C1-4 alkyl, alkoxy, aryl, aryloxy, etc.), thereafter treating the compound I with an alkali or alkaline earth metal source.

546-68-9, Titanium isopropoxide 20698-91-3 21210-43-5, S-(+)-Methyl mandelate

RL: CAT (Catalyst use); USES (Uses)

(preparation of alkali or alkaline earth metal salts of optically active substituted pyridinylmethyl-sulfinyl-benzimidazole)

IT 7786-30-3, Magnesium dichloride, reactions 73590-85-9,

Omeprazole sulfide

RL: RCT (Reactant); RACT (Reactant or reagent)

(preparation of alkali or alkaline earth metal salts of optically active substituted pyridinylmethyl-sulfinyl-benzimidazole)

IT 161796-78-7P, Esomeprazole sodium

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(preparation of alkali or alkaline earth metal salts of optically active substituted pyridinylmethyl-sulfinyl-benzimidazole)

L11 ANSWER 13 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER:

2006:1090370 CAPLUS

DOCUMENT NUMBER: 145:438615

TITLE: Enantioselective production of benzimidazole

derivatives and their salts

INVENTOR(S): Jiang, Biao; Zhao, Xiao-Long; Dong, Jia-Jia; Wang,

Wan-Jun
PATENT ASSIGNEE(S): Ratiopharm GmbH, Germany

SOURCE: Ger., 16pp.

CODEN: GWXXAW
DOCUMENT TYPE: Patent
LANGUAGE: German

FAMILY ACC. NUM. COUNT: 1 PATENT INFORMATION:

|          | PATENT NO.                             |      |      |  |     |  |      |   |                         | APPL           | ICAT | DATE    |       |     |          |      |     |  |
|----------|--|------|------|--|-----|--|------|---|-------------------------|----------------|------|---------|-------|-----|----------|------|-----|--|
| DE       | 1020                                   | 0506 | 1720 |  |     |  |      | DE 2005-102005061720<br>CA 2006-2634138 |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  |      |   |                         | WO 2006-EP3587 |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  |      |   |                         |                |      | BR, BW, |       |     |          |      |     |  |
|          |  |      |      |  |     |  | DK,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  | IL,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  | LU,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  | OM,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  |      |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      | ZA.  |  |     | ,                                      | ,    | ,                                       | TR, TT, TZ, UA, UG, US, |                |      |         |       |     | 02,      | ,    | ,   |  |
|          | RW:                                    |      |      |  |     | CY.                                    | CZ,  | DE.                                     | DK.                     | EE.            | ES.  | FT.     | FR.   | GB. | GR.      | HII. | TE. |  |
|          | 1000                                   |      |      |  |     |  | MC,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  | GN,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  | NA,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  | RU, |  |      | UD,                                     | 01,                     | 01,            | ,    | 00,     | LI11, | 2,  | ,        | 1111 | D1, |  |
| EP       | 1966                                   |      |      |  |     |  |      | 0910                                    | EP 2006-742610          |                |      |         |       |     | 20060419 |      |     |  |
|          |  |      |      |  |     |  | CZ,  |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  | LV,  |   |                         |                |      |         |       |     |          |      | ,   |  |
| TN       | 2008                                   |      |      |  |     |  |      |   |                         |                |      |         |       |     |          |      | 530 |  |
|          | 1013                                   |      |      |  |     |  |      |   |                         |                |      |         |       |     |          |      |     |  |
|          |  |      |      |  |     |  |      |   |                         |                |      |         |       |     |          |      |     |  |
|          | US 20080319195<br>TORITY APPLN. INFO.: |      |      |  |     |  |      |   |                         |                |      |         |       |     |          |      |     |  |
| ,        | 201111 11111111 1111011                |      |      |  |     | DE 2005-102005061720<br>WO 2006-EP3587 |      |   |                         |                |      |         |       |     |          |      |     |  |
| OTHER SO |  |      |      |  |     | REAC                                   | т 14 | 5:43                                    | 8615; MARPAT 145:438615 |                |      |         |       |     |          |      |     |  |

AB The invention concerns a new procedure for the production of benzimidazole

<sup>\*</sup> STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT \*

ST

ΙT

ΤТ

Titanium, compound

RL: CAT (Catalyst use); USES (Uses)

derivs. I with a chiral sulfoxide group in enantiomerically pure form or in a form, in which one of the two enantiomers is enriched opposite the other enantiomer. The invention concerns likewise a procedure for the production of the salts of the individual enantiomers of the benzimidazole derivs. with a chiral sulfoxide group. In particular the invention concerns a procedure for the production of the S-enantiomer of omeprazol (also known as esomeprazol) and the salts of it, in particular the zinc salt of the S-enantiomer of the omeprazol. The procedure comprises: (a) mix (R,R)- or (S,S)-1,2-bisarylethane-1,2-diols with titanium alkoxide in an organic solvent; (b) add water; (c) add a prochiral sulfide II; (d) add an oxidizing agent; (e) add aqueous ammonia; (f) add an acid; (g) extract with an organic solvent; (h) cool the organic solution and filter; and (i) optionally prepare the zinc salts of I. Thus, (S)-omeprazol (III) was prepared in 94 % yield and >99% enantiomeric excess from 5-methoxy-2-[[(4-methoxy-3,5-dimethy1-2-pyridiny1)methy1]thio]-1H-benzimidazole (IV) via S-oxidation with Me3COOH in aqueous PhMe containing Ti(OCHMe2) 4 and (R,R)-1,2-bis(2-bromophenyl)ethane-1,2-diol. THERE ARE 1 CAPLUS RECORDS THAT CITE THIS RECORD OS.CITING REF COUNT: 1 (1 CITINGS) REFERENCE COUNT: THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT The invention concerns a new procedure for the production of benzimidazole derivs. I with a chiral sulfoxide group in enantiomerically pure form or in a form, in which one of the two enantiomers is enriched opposite the other enantiomer. The invention concerns likewise a procedure for the production of the salts of the individual enantiomers of the benzimidazole derivs. with a chiral sulfoxide group. In particular the invention concerns a procedure for the production of the S-enantiomer of omeprazol (also known as esomeprazol) and the salts of it, in particular the zinc salt of the S-enantiomer of the omeprazol. The procedure comprises: (a) mix (R,R)- or (S,S)-1,2-bisarylethane-1,2-diols with titanium alkoxide in an organic solvent; (b) add water; (c) add a prochiral sulfide II; (d) add an oxidizing agent; (e) add aqueous ammonia; (f) add an acid; (g) extract with an organic solvent; (h) cool the organic solution and filter; and (i) optionally prepare the zinc salts of I. Thus, (S)-omeprazol (III) was prepared in 94 % vield and >99% enantiomeric excess from 5-methoxy-2-[[(4-methoxy-3,5-dimethyl-2-pyridinyl)methyl]thio]-1Hbenzimidazole (IV) via S-oxidation with Me3COOH in aqueous PhMe containing Ti(OCHMe2) 4 and (R,R)-1,2-bis(2-bromophenyl)ethane-1,2-diol. omeprazol salt prepn; esomeprazol salt prepn; benzimidazole deriv salt enantioselective synthesis; benzimidazolyl sulfide oxidn hydroperoxide titanium alkoxide chiral bisarvlethanediol ligand Ligands RL: CAT (Catalyst use); USES (Uses) (chiral, bisarylethanediols; enantioselective synthesis of benzimidazole derivs. and their salts) Glycols, uses RL: CAT (Catalyst use); USES (Uses) (chiral, vicinal, ligands; enantioselective synthesis of benzimidazole derivs. and their salts) Metal alkoxides RL: CAT (Catalyst use); USES (Uses) (titanium, S-oxidation catalyst; enantioselective synthesis of benzimidazole derivs. and their salts) 546-68-9, Titanium(IV) isopropoxide 7440-32-6D,

(S-oxidation catalyst; enantioselective synthesis of benzimidazole derivs.

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and their salts)
    2325-10-2D, (S,S)-1,2-Diphenylethane-1,2-diol, derivs. 52340-78-0D,
             113424-62-7, (S,S)-1,2-Bis(2-naphthy1)ethane-1,2-dio1
    113469-20-8 128574-70-9, (S,S)-1,2-Bis(2-bromophenyl)ethane-1,2-diol
    159406-53-8 229184-99-0, (S,S)-1,2-Bis(1-naphthyl)ethane-1,2-diol
    RL: CAT (Catalyst use); USES (Uses)
        (chiral ligand; enantioselective synthesis of benzimidazole
       derivs, and their salts)
    128574-71-0P, (R,R)-1,2-Bis(2-bromophenyl)ethane-1,2-diol
    RL: CAT (Catalyst use); SPN (Synthetic preparation); PREP (Preparation);
    USES (Uses)
        (chiral ligand; enantioselective synthesis of benzimidazole
       derivs. and their salts)
    73590-85-9, 5-Methoxy-2-[[(4-methoxy-3,5-dimethyl-2-
    pyridinyl)methyl]thio]-1H-benzimidazole
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (enantioselective S-oxidation of; enantioselective synthesis of
       benzimidazole derivs. and their salts)
    102625-70-7P 103577-45-3P 117976-89-3P
                                               119141-89-8P,
     (R)-Esomeprazole
                      130368-62-6P 136177-53-2P 139644-93-2P
    193335-88-5P 565431-48-3P, (S)-Omeprazole zinc salt 912968-18-4P,
     (±)-Esomeorazole zinc
    RL: SPN (Synthetic preparation); PREP (Preparation)
       (enantioselective synthesis of benzimidazole derivs. and their salts)
    119141-88-7P, (S)-Esomeprazole
    RL: PUR (Purification or recovery); RCT (Reactant); SPN (Synthetic
    preparation); PREP (Preparation); RACT (Reactant or reagent)
        (preparation and zinc salt formation of; enantioselective synthesis of
       benzimidazole derivs. and their salts)
    73590-58-6P, (±)-Omeprazole
    RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
    (Reactant or reagent)
        (preparation and zinc salt formation of; enantioselective synthesis of
       benzimidazole derivs. and their salts)
L11 ANSWER 14 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                       2006:778549 CAPLUS
DOCUMENT NUMBER:
                        145:249204
TITLE:
                       Process for preparation of (S)-omeprazole by
                       enantioselective oxidation
INVENTOR(S):
                        Jiang, Biao; Zhao, Xiaolong; Wang, Wanjun; Dong,
                        Jiajia; Xu, Xiangya
PATENT ASSIGNEE(S):
                        Shanghai Institute of Organic Chemistry, Chinese
                        Academy of Sciences, Peop. Rep. China
                        Faming Zhuanli Shenging Gongkai Shuomingshu, 13pp.
SOURCE:
                        CODEN: CNXXEV
DOCUMENT TYPE:
                        Patent
LANGUAGE:
                        Chinese
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
                                         APPLICATION NO.
    PATENT NO.
                      KIND DATE
                       ----
    -----
                                          -----
                                                                 -----
    CN 1810803
                               20060802
                                         CN 2006-10023955
                                                                20060217
PRIORITY APPLN. INFO.:
OTUPE COURCE(S):
CASREACT 145:249204; MARPAT 145:249204
                                                                20060217
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 $\label{eq:continuous} 5-\text{methoxy-2-}(4-\text{methoxy-3},5-\text{dimethylpyridin-2-ylmethylthio})-1H-benzimidazole with oxidant in the presence of chiral bidentate ligand (R,R)/(S,S)-1,2-diaryl-ethylene glycol and titanium$ 

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tetraalkoxide at a molar ratio of 1:(0.5-3):(0.02-0.4):(0.01-0.2) at
    -78°C to 50°C for 1-24 h; quenching reaction with basic aqueous
    solution and purifying to obtain neutral free base (S)-omeprazole solid with
    ee of 92-99%; wherein the chiral bidentate ligand and the
    titanium tetraalkoxide in-situ form a complex catalyst in the
    reaction; and the oxidant is a peroxide compound. This invention has the
    advantages of no requirement for costly cumenyl hydroperoxide and
    diisopropylethylamine, and high vield.
    The title method includes oxidizing
    5-methoxy-2-(4-methoxy-3,5-dimethylpyridin-2-ylmethylthio)-1H-
    benzimidazole with oxidant in the presence of chiral bidentate
    ligand (R,R)/(S,S)-1,2-diaryl-ethylene glycol and titanium
    tetraalkoxide at a molar ratio of 1:(0.5-3):(0.02-0.4):(0.01-0.2) at
    -78°C to 50°C for 1-24 h; quenching reaction with basic aqueous
    solution and purifying to obtain neutral free base (S)-omeprazole solid with
    ee of 92-99%; wherein the chiral bidentate ligand and the
    titanium tetraalkoxide in-situ form a complex catalyst in the
    reaction; and the oxidant is a peroxide compound. This invention has the
    advantages of no requirement for costly cumenyl hydroperoxide and
    diisopropylethylamine, and high vield.
    119141-88-7P, (S)-Omeorazole 119141-89-8P
    RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
    (Preparation)
       (preparation of (S)-omeprazole by enantioselective oxidation)
    75-91-2, tert-Butyl hydrogen peroxide 7722-84-1, Hydrogen peroxide,
               73590-85-9
    reactions
    RL: RCT (Reactant); RACT (Reactant or reagent)
       (preparation of (S)-omeprazole by enantioselective oxidation)
L11 ANSWER 15 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN
ACCESSION NUMBER:
                       2006:365469 CAPLUS
DOCUMENT NUMBER:
                        144:390922
TITLE:
                       Stereoselective oxidation processes for the
                       preparation of chiral substituted sulfoxides
                       from the racemic sulfides
INVENTOR(S):
                       Kumar, Neela Praveen; Khanna, Mahavir Singh; Prasad,
                       Mohan; Kumar, Yatendra
PATENT ASSIGNEE(S):
                      Ranbaxy Laboratories Limited, India
SOURCE:
                       PCT Int. Appl., 23 pp.
                       CODEN: PIXXD2
DOCUMENT TYPE:
                       Patent
LANGUAGE:
                       English
FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:
                      KIND DATE
                                        APPLICATION NO.
    PATENT NO.
    WO 2006040635
                       A1 20060420 WO 2005-IB2946 20051004
        W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH,
            CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD,
            SK, SL, SM, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US. UZ. VC. VN.
            YU, ZA, ZM, ZW
        RW: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE,
```

IS, TT, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG, BW, GH, GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,

KG, KZ, MD, RU, TJ, TM

EP 1802584 20070704 EP 2005-790107 A1 20051004 R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR IN 2007DN03340 20070831 IN 2007-DN3340 20070503 Α US 20080275245 A1 US 2008-576867 20081106 20080220 PRIORITY APPLN. INFO .: IN 2004-DE1957 20041011 WO 2005-IB2946 20051004

OTHER SOURCE(S): CASREACT 144:390922; MARPAT 144:390922 GI

AB An enantioselective catalytic oxidation process for the preparation of an optically active enantiomer or an enantiomerically enriched form of a substituted pyridinylmethylsulfinylbenzimidazole [I; Rl-R4 = H, Cl-4 (un)branched alkyl, Cl-4 (un)branched alkoxy, aryl, aryloxyl, or its pharmaceutically acceptable salts (e.g., esomeprazole potassium), comprises oxidizing a prochiral sulfide (II; e.g., omeprazole sulfide) in the presence of a chiral transition metal complex [e.g., titanium isopropoxide and L-(+)-diethyl tartrate] and a base (e.g., diisopropylethylamine) in the absence of an organic solvent with an oxidant (e.g., cumene hydroperoxide) followed by an optional salification (e.g., potassium hydroxide).

OS.CITING REF COUNT: 1 THERE ARE 1 CAPLUS RECORDS THAT CITE THIS RECORD (1 CITINGS)

REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

- TI Stereoselective oxidation processes for the preparation of chiral substituted sulfoxides from the racemic sulfides
- AB An enantioselective catalytic oxidation process for the preparation of an optically active enantiomer or an enantiomerically enriched form of a substituted pyriddinylmethylsulfinylbenzimidazole [I, Rl-R4 = H, Cl-4 (un)branched alkey, 1cl-4 (un)branched alkoxy, aryl, aryloxyl, or its pharmaceutically acceptable salts (e.g., esomeprazole potassium), comprises oxidizing a prochiral sulfide (II, e.g., omeprazole sulfide) in the presence of a chiral transition metal complex (e.g., titanium isopropoxide and L-(+)-diethyl tartrate) and a base (e.g., diisopropylethylamine) in the absence of an organic solvent with an oxidant (e.g., cumene hydroperoxide) followed by an optional salification (e.g., potassium hydroxide).
- IT Sulfoxides
  RL: SPN (Synthetic preparation); PREP (Preparation)
  (aryl, chiral; stereoselective oxidation processes for the

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preparation of chiral substituted sulfoxides)
Thioethers
RL: RCT (Reactant); RACT (Reactant or reagent)
   (aryl, racemic; stereoselective oxidation processes for the preparation of
   chiral substituted sulfoxides)
Glycols, uses
RL: CAT (Catalyst use); USES (Uses)
   (chiral; stereoselective oxidation processes for the preparation of
   chiral substituted sulfoxides)
Hydroperoxides
Peroxides, reactions
RL: RCT (Reactant); RACT (Reactant or reagent)
   (organic; stereoselective oxidation processes for the preparation of
   chiral substituted sulfoxides)
Oxidizing agents
Stereochemistry
   (stereoselective oxidation processes for the preparation of chiral
   substituted sulfoxides)
Alkali metal hydroxides
Bicarbonates
Carbonates, reactions
Sulfates, reactions
RL: RCT (Reactant); RACT (Reactant or reagent)
   (stereoselective oxidation processes for the preparation of chiral
   substituted sulfoxides)
Oxidation
   (stereoselective; stereoselective oxidation processes for the preparation of
   chiral substituted sulfoxides)
Aromatic compounds
RL: SPN (Synthetic preparation); PREP (Preparation)
   (sulfoxides, chiral; stereoselective oxidation processes for the
   preparation of chiral substituted sulfoxides)
75-50-3, Trimethylamine, reactions 102-82-9, Tributylamine
                                                              110-86-1,
Pyridine, reactions 110-91-8, Morpholine, reactions 121-44-8,
Triethylamine, reactions 1122-58-3, 4-(Dimethylamino)pyridine
3001-72-7, DBN 3424-21-3, Triisopropylamine 6674-22-2, DBU
7087-68-5, Diisopropylethylamine
RL: RGT (Reagent); RACT (Reactant or reagent)
   (base; stereoselective oxidation processes for the preparation of
   chiral substituted sulfoxides)
87-91-2, Diethyl L-tartrate 546-68-9, Titanium isopropoxide
7440-32-6, Titanium, uses 7440-62-2, Vanadium, uses
7440-67-7, Zirconium, uses 13811-71-7, Diethyl D-tartrate
RL: CAT (Catalyst use); USES (Uses)
   (stereoselective oxidation processes for the preparation of chiral
   substituted sulfoxides)
80-15-9. Cumene hydroperoxide
                              1310-58-3, Potassium hydroxide, reactions
7487-88-9, Magnesium sulfate, reactions 7722-84-1, Hydrogen peroxide,
reactions 17194-00-2, Barium hydroxide
                                          73590-85-9,
Omeprazole sulfide
RL: RCT (Reactant); RACT (Reactant or reagent)
   (stereoselective oxidation processes for the preparation of chiral
   substituted sulfoxides)
793668-06-1P
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
(Reactant or reagent)
   (stereoselective oxidation processes for the preparation of chiral
   substituted sulfoxides)
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161796-84-5P 161973-10-0P.

161796-81-2P 161796 Esomeprazole magnesium RL: SPN (Synthetic preparation); PREP (Preparation) (stereoselective oxidation processes for the preparation of chiral substituted sulfoxides)

L11 ANSWER 16 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 2005:227058 CAPLUS

DOCUMENT NUMBER: 142:430268

TITLE: Preparation of (S) - and (R) -enantiomers of

tenatoprazole as H+/K+ ATPase inhibitors Li, Shuxin; Zhao, Yanjin; Guo, Jinhua INVENTOR(S):

PATENT ASSIGNEE(S): Institute of Radiomedicine, Academy of Military

Medical Science of PLA, Peop. Rep. China SOURCE: Faming Zhuanli Shenqing Gongkai Shuomingshu, 9 pp.

CODEN: CNXXEV DOCUMENT TYPE: Patent

LANGUAGE: Chinese

FAMILY ACC. NUM. COUNT: PATENT INFORMATION:

| PATENT NO.             | KIND   | DATE         | API | PLICATION NO. |   | DATE     |
|------------------------|--------|--------------|-----|---------------|---|----------|
|                        |        |              |     |               | - |          |
| CN 1453278             | A      | 20031105     | CN  | 2002-117637   |   | 20020510 |
| PRIORITY APPLN. INFO.: |        |              | CN  | 2002-117289   | A | 20020423 |
| OTHER SOURCE(S):       | CASREA | CT 142:43026 | 8   |               |   |          |

- The invention is related to (S)- and (R)-enantiomers of tenatoprazole I and pharmaceutically acceptable salts thereof, their preparation and uses. (S)-I was synthesized by enantioselective oxidation of the corresponding sulfide with dicumyl peroxide in the presence of (i-Pro)4Ti and D-tartaric acid di-Et ester in 71.5% yield. (R)-I was obtained via oxidation of the corresponding sulfide with m-chloroperbenzoic acid followed by chiral HPLC resolution (37.5% yield). The two enantiomers showed stronger activity than omeprazole and comparable activity to tenatoprazole both in an inhibition assay against H+/K+ ATPase and in a gastric acid secretion-inhibition test in rat. Therefore, the invented compds. are useful for the treatment of gastric acid secretion disorders. THERE ARE 1 CAPLUS RECORDS THAT CITE THIS RECORD OS.CITING REF COUNT:
- (2 CITINGS)
- The invention is related to (S)- and (R)-enantiomers of tenatoprazole I and pharmaceutically acceptable salts thereof, their preparation and uses. (S)-I was synthesized by enantioselective oxidation of the corresponding sulfide with dicumyl peroxide in the presence of (i-PrO)4Ti and D-tartaric acid di-Et ester in 71.5% yield. (R)-I was obtained via oxidation of the corresponding sulfide with m-chloroperbenzoic acid followed by chiral HPLC resolution (37.5% yield). The two enantiomers showed stronger activity than omeprazole and comparable activity to tenatoprazole

both in an inhibition assay against H+/K+ ATPase and in a gastric acid secretion-inhibition test in rat. Therefore, the invented compds. are useful for the treatment of gastric acid secretion disorders.

546-68-9, Tetra(isopropoxy)titanium 13811-71-7, D-Tartaric

acid diethyl ester

RL: CAT (Catalyst use); USES (Uses)

(preparation of (S)- and (R)-enantiomers of tenatoprazole as H+/K+ ATPase inhibitors)

73590-58-6, Omeorazole

RL: PAC (Pharmacological activity); BIOL (Biological study)

(reference; preparation of (S) - and (R) -enantiomers of tenatoprazole as H+/K+

ATPase inhibitors)

L11 ANSWER 17 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 2004:809813 CAPLUS

DOCUMENT NUMBER: 143:28376

TITLE: An innovative asymmetric sulfide oxidation: The process development history behind the new antiulcer

agent esomeprazole

AUTHOR(S): Federsel, Hans-Juergen; Larsson, Magnus

CORPORATE SOURCE: Process R&D. Astra Zeneca. Soedertalie, S-15185, Swed. SOURCE: Asymmetric Catalysis on Industrial Scale (2004),

413-436. Editor(s): Blaser, Hans-Ulrich; Schmidt, Elke. Wiley-VCH Verlag GmbH & Co. KGaA: Weinheim,

Germany.

CODEN: 69FWZH; ISBN: 3-527-30631-5 Conference: General Review

DOCUMENT TYPE: LANGUAGE: English

AB A review. The proton pump inhibitor Losec/Prilosec, which uses the racemic sulfoxide omeprazole as the active ingredient, has been an extraordinary success story ever since the first introduction into the market in 1988. However, there was room for improvement with respect to its clin. profile, for example to reduce inter-patient variation by increasing the bioavailability and this led, after conducting a thorough screening investigation, to the identification of the (S)-enantiomer of omeprazole as a compound fulfilling these goals. In order to conduct more comprehensive studies on the properties of this mol., later to be named esomeprazole, larger quantities of material were needed and so the first attempt was to sep, the stereoisomers in omeprazole using preparative chromatog. Albeit this approach was rather labor intensive, it afforded the required amts. of several hundred grams of each enantiomer in satisfactory purity. For further scale-up this methodol, had some clear drawbacks so the focus was aimed at developing an asym, synthesis. When applying the procedure reported by Kagan using titanium as the catalyst together with a chiral auxiliary, such as tartaric acid esters, in the presence of H2O to our prochiral sulfide pyrmetazole, the outcome was disappointing as the isolated product had an optical purity of only 5% ee. Nonetheless our endeavors continued and, very unexpectedly, we found that by adding a base such as diisopropylethylamine to the reaction mixture the ee increased immediately to around 60%. Further work resulted in a full-scale catalytic process transferred into com. production operating on the multi-ton volume per annum and providing the desired esomeprazole product in chemical as well as optical yields well above 90%. A review on the details behind this achievement, starting with the background and proceeding via the earliest attempts onto the details of how the work in the area of enantioselective catalysis was conducted and its further progress to the final unique method of manufacture

OS.CITING REF COUNT: 14 THERE ARE 14 CAPLUS RECORDS THAT CITE THIS AR

REFERENCE COUNT: 58 THERE ARE 58 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT A review. The proton pump inhibitor Losec/Prilosec, which uses the

racemic sulfoxide omeprazole as the active ingredient, has been an extraordinary success story ever since the first introduction into the market in 1988. However, there was room for improvement with respect to its clin. profile, for example to reduce inter-patient variation by increasing the bioavailability and this led, after conducting a thorough screening investigation, to the identification of the (S)-enantiomer of omeprazole as a compound fulfilling these goals. In order to conduct more comprehensive studies on the properties of this mol., later to be named esomeprazole, larger quantities of material were needed and so the first attempt was to sep. the stereoisomers in omeprazole using preparative chromatog. Albeit this approach was rather labor intensive, it afforded the required amts. of several hundred grams of each enantiomer in satisfactory purity. For further scale-up this methodol, had some clear drawbacks so the focus was aimed at developing an asym. synthesis. When applying the procedure reported by Kagan using titanium as the catalyst together with a chiral auxiliary, such as tartaric acid esters, in the presence of H2O to our prochiral sulfide pyrmetazole, the outcome was disappointing as the isolated product had an optical purity of only 5% ee. Nonetheless our endeavors continued and, very unexpectedly, we found that by adding a base such as diisopropylethylamine to the reaction mixture the ee increased immediately to around 60%. Further work resulted in a full-scale catalytic process transferred into com. production operating on the multi-ton volume per annum and providing the desired esomeprazole product in chemical as well as optical yields well above 90%. A review on the details behind this achievement, starting with the background and proceeding via the earliest attempts onto the details of how the work in the area of enantioselective catalysis was conducted and its further progress to the final unique method of manufacture 119141-88-7, Esomeprazole RL: BCP (Biochemical process); BUU (Biological use, unclassified); BIOL (Biological study); PROC (Process); USES (Uses)

(process development history behind new antiulcer agent esomeprazole in asym. sulfide oxidation)

L11 ANSWER 18 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

2004:20682 CAPLUS ACCESSION NUMBER:

DOCUMENT NUMBER: 140:77151

TITLE: process for preparation of optically pure or optically enriched sulfoxides, including amorphous esomeprazole and salts thereof, via resolution using transition

metal complexes. INVENTOR(S):

Reddy, Manne Satvanaravana; Kumar, Muppa Kishore; Reddy, Kikkuru Srirami; Purandhar, Koilkonda;

Sreenath, Keshaboina

PATENT ASSIGNEE(S): Reddy's Laboratories Limited, India; Reddy's

Laboratories, Inc.

SOURCE: PCT Int. Appl., 35 pp. CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PATENT NO.    | KIND | DATE     | APPLICATION NO. | DATE     |
|---------------|------|----------|-----------------|----------|
|               |      |          |                 |          |
| WO 2004002982 | A2   | 20040108 | WO 2003-US20250 | 20030627 |
| WO 2004002982 | ΔR   | 20040610 |                 |          |

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W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN,
              CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH,
              GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR,
              LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NI, NO, NZ, OM,
              PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN,
              TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW
         RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY,
              KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES,
              FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PT, RO, SE, SI, SK, TR,
              BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG
     IN 2002MA00489
                            Α
                                  20070622
                                               IN 2002-MA489
                                                                        20020627
     CA 2491118
                                  20040108
                                               CA 2003-2491118
                                                                        20030627
                            A1
     AU 2003247729
                            A1
                                  20040119
                                               AU 2003-247729
                                                                        20030627
     US 20040077869
                                  20040422
                                               US 2003-608781
                                                                        20030627
                            A1
     US 7169793
                                  20070130
                            B2
     EP 1515963
                            A2
                                  20050323
                                               EP 2003-762106
                                                                        20030627
     EP 1515963
                            В1
                                  20070214
         R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR, BG, CZ, EE, HU, SK
     CN 1665805
                            Α
                                  20050907
                                               CN 2003-815152
                                                                        20030627
     CN 100378093
                            C
                                  20080402
     AT 353887
                            Т
                                  20070315
                                               AT 2003-762106
                                                                        20030627
PRIORITY APPLN. INFO.:
                                               IN 2002-MA489
                                                                        20020627
                                                                     Α
                                               IN 2002-MA493
                                                                     Α
                                                                        20020628
                                               WO 2003-US20250
                                                                     Te7
                                                                        20030627
OTHER SOURCE(S):
                          MARPAT 140:77151
GI
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$$Q1 = R2$$

$$R1$$

$$R5$$

$$R6$$

$$Q4 = R1$$

$$R9$$

$$R9$$

$$R9$$

$$R9$$

$$R1$$

AB Title process comprises (a) providing, in an organic solvent, a mixture of optical isomers of R'SOXN' [R' = Q1, Q2; R'! = Q3; X = CHR8, Q4; R1-R4 = H, alkyl, alkoxy, halo, haloalkoxy, alkylcarbonyl, alkoxycarbonyl, oxacolyl, trifluoroalkyl; R5-R7 = H, alkyl, haloalkyl, alkylthio, haloalkyl, thio, haloalkyl, alkoxy, haloalkoxy, alkoxyalkoxy, dialkylamino, piperdino, morpholino, halo, phenylalkyl, phenylalkoxy; R8 = H, alkyl; R9, R10 = H, halo, alkyl, alkoxyl (b) reacting the mixture with a coordinating agent containing a transition metal and a chelating agent to form a mixture of transition metal complexes at the sulfoxide group; (c) reacting the mixture of transition metal complexes with an organic acid (salt), which is capable of forming an addition product with the transition metal complex, wherein

≥1 of the chelating agent or the organic acid contains a chiral center and is substantially enantiomerically pure; thereby each of the transition metal complexes of the optical isomers forms an adduct with the organic acid or a salt thereof, the different adducts having ≥1 phys. property in which they differ from one another; (d) separating 1 of the adducts from the other based on ≥1 different phys. property; treating the separated adduct with an acid or base to decompose the complex thereby obtaining a product that is one of the optical isomers of the sulfoxide compound in a substantially optically pure or optically enriched form. Thus, omeprazole sodium (preparation given) in acetone was treated sequentially at 35-40° with di-Et D-tartrate, titanium tetraisopropoxide, Et3N, and L-mandelic acid followed by stirring to precipitate the L-mandelic acid titanium complex salt of esomeprazole in 99.78% chiral purity. This was suspended in CH2C12/aqueous NaHCO3 followed by stirring, separation of the CH2C12 layer, and evaporation to give esomeprazole in 99.85% chiral purity. THERE ARE 7 CAPLUS RECORDS THAT CITE THIS RECORD OS.CITING REF COUNT:

(7 CITINGS) THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS

REFERENCE COUNT: RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT Title process comprises (a) providing, in an organic solvent, a mixture of optical isomers of R'SOXR'' [R' = Q1, Q2; R'' = Q3; X = CHR8, Q4; R1-R4 = H, alkyl, alkoxy, halo, haloalkoxy, alkylcarbonyl, alkoxycarbonyl, oxazolyl, trifluoroalkyl; R5-R7 = H, alkyl, haloalkyl, alkylthio, haloalkylthio, alkoxy, haloalkoxy, alkoxyalkoxy, dialkylamino, piperdino, morpholino, halo, phenylalkyl, phenylalkoxy; R8 = H, alkyl; R9, R10 = H, halo, alkyl, alkoxy] (b) reacting the mixture with a coordinating agent containing a transition metal and a chelating agent to form a mixture of transition metal complexes at the sulfoxide group; (c) reacting the mixture of transition metal complexes with an organic acid (salt), which is capable of forming an addition product with the transition metal complex, wherein ≥1 of the chelating agent or the organic acid contains a chiral center and is substantially enantiomerically pure; thereby each of the transition metal complexes of the optical isomers forms an adduct with the organic acid or a salt thereof, the different adducts having ≥1 phys. property in which they differ from one another; (d) separating 1 of the adducts from the other based on ≥1 different phys. property; treating the separated adduct with an acid or base to decompose the complex thereby obtaining a product that is one of the optical isomers of the sulfoxide compound in a substantially optically pure or optically enriched form. Thus, omeprazole sodium (preparation given) in acetone was treated sequentially at 35-40° with di-Et D-tartrate, titanium tetraisopropoxide, Et3N, and L-mandelic acid followed by stirring to precipitate the L-mandelic acid titanium complex salt of esomeprazole in 99.78% chiral purity. This was suspended in CH2C12/aqueous NaHCO3 followed by stirring, separation of the CH2C12 layer, and

evaporation to give esomeprazole in 99.85% chiral purity. IT 7439-95-4DP, Magnesium, Esomeprazole complex 119141-88-7P, 119141-89-8P 161796-78-7P Esomeprazole 161796-84-5P

RL: IMF (Industrial manufacture); PUR (Purification or recovery); SPN (Synthetic preparation); PREP (Preparation)

(process for preparation of optically pure or optically enriched sulfoxides, including amorphous esomeprazole and salts thereof, via resolution using transition metal complexes)

611-71-2DP, D-Mandelic acid, Omeprazole-Titanium complex 7440-32-6DP, Titanium, Esomeprazole and Omeprazole complexes 17199-29-0DP, L-Mandelic acid, Esomeprazole-Titanium complex 119141-88-7DP, Esomeprazole, Titanium and Magnesium complexes 119141-89-8DP, (+)-Omeprazole, Titanium

complex

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic

preparation): PREP (Preparation): RACT (Reactant or reagent)

(process for preparation of optically pure or optically enriched sulfoxides, including amorphous esomeprazole and salts thereof, via resolution using transition metal complexes)

73590-58-6, Omeprazole

RL: RCT (Reactant); RACT (Reactant or reagent)

(process for preparation of optically pure or optically enriched sulfoxides, including amorphous esomeprazole and salts thereof, via resolution using transition metal complexes)

95510-70-6P, Omeprazole sodium

RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)

(process for preparation of optically pure or optically enriched sulfoxides, including amorphous esomeprazole and salts thereof, via resolution using transition metal complexes)

87-91-2, Diethyl L-tartrate 121-44-8, Triethylamine, reactions 497-19-8, Sodium carbonate, reactions 546-68-9, Titanium

tetraisopropoxide 611-71-2, D-Mandelic acid 1310-58-3, Potassium hydroxide, reactions 1310-73-2, Sodium hydroxide, reactions 7087-68-5, Diisopropylethylamine 7439-95-4, Magnesium, reactions 13811-71-7,

Diethyl D-tartrate 17199-29-0, L-Mandelic acid RL: RGT (Reagent); RACT (Reactant or reagent)

(process for preparation of optically pure or optically enriched sulfoxides, including amorphous esomeprazole and salts thereof, via resolution using transition metal complexes)

L11 ANSWER 19 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 2003:855907 CAPLUS

DOCUMENT NUMBER: 139:350735

TITLE:

Preparation of optically active substituted pyridinylmethylsulfinylbenzimidazoles and salts INVENTOR(S): Thennati, Rajamannar; Rehani, Rajeev Budhdev; Soni, Rohit Ravikant; Chhabada, Vijay Chhangamal; Patel,

Vijaykumar Muljibhai

PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Limited, India

SOURCE: PCT Int. Appl., 31 pp.

CODEN: PIXXD2 DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

| PA' | KIND DATE      |     |     |     | APPL | ICAT        |      | DATE                 |     |      |      |     |          |     |          |     |     |  |  |
|-----|----------------|-----|-----|-----|------|-------------|------|----------------------|-----|------|------|-----|----------|-----|----------|-----|-----|--|--|
|     |                |     |     |     |      |             |      |                      |     |      |      |     |          |     |          |     |     |  |  |
| WO  | WO 2003089408  |     |     |     |      |             | 2003 | 031030 WO 2003-IN164 |     |      |      |     |          |     | 20030421 |     |     |  |  |
| WO  | 2003089408     |     |     | A3  |      | 2004        | 0205 |                      |     |      |      |     |          |     |          |     |     |  |  |
|     | W:             | ΑE, | AG, | AL, | AM,  | ΑT,         | AU,  | AZ,                  | BA, | BB,  | BG,  | BR, | BY,      | BZ, | CA,      | CH, | CN, |  |  |
|     |                | CO, | CR, | CU, | CZ,  | DE,         | DK,  | DM,                  | DZ, | EC,  | EE,  | ES, | FI,      | GB, | GD,      | GE, | GH, |  |  |
|     |                | GM, | HR, | HU, | ID,  | IL,         | IN,  | IS,                  | JP, | KE,  | KG,  | KP, | KR,      | KZ, | LC,      | LK, | LR, |  |  |
|     |                | LS, | LT, | LU, | LV,  | MA,         | MD,  | MG,                  | MK, | MN,  | MW,  | MX, | MZ,      | NO, | NZ,      | OM, | PH, |  |  |
|     |                | PL, | PT, | RO, | RU,  | SC,         | SD,  | SE,                  | SG, | SK,  | SL,  | ΤJ, | TM,      | TN, | TR,      | TT, | TZ, |  |  |
|     |                | UA, | UG, | US, | UZ,  | VC,         | VN,  | YU,                  | ZA, | ZM,  | ZW   |     |          |     |          |     |     |  |  |
|     | RW:            | GH, | GM, | KE, | LS,  | MW,         | MZ,  | SD,                  | SL, | SZ,  | TZ,  | UG, | ZM,      | ZW, | AM,      | AZ, | BY, |  |  |
|     |                | KG, | KZ, | MD, | RU,  | TJ,         | TM,  | ΑT,                  | BE, | BG,  | CH,  | CY, | CZ,      | DE, | DK,      | EE, | ES, |  |  |
|     |                | FΙ, | FR, | GB, | GR,  | HU,         | IE,  | IT,                  | LU, | MC,  | NL,  | PT, | RO,      | SE, | SI,      | SK, | TR, |  |  |
|     |                | BF, | ΒJ, | CF, | CG,  | CI,         | CM,  | GA,                  | GN, | GQ,  | GW,  | ML, | MR,      | NE, | SN,      | TD, | TG  |  |  |
| IN  | IN 194216      |     |     |     | A1   | A1 20041002 |      |                      |     | IN 2 | 002- |     | 20020422 |     |          |     |     |  |  |
| IN  | IN 2002MU00365 |     |     |     |      |             | 2005 | 0304                 |     | IN 2 | 002- |     | 20020422 |     |          |     |     |  |  |

AU 2003262375 A1 20031103 AU 2003-262375 20030421
PRIORITY APPLN. INFO:: IN 2002-MU299 A 20020422
IN 2002-MU365 A 20020422
W0 2003-IN164 W 20030421

OTHER SOURCE(S):

CASREACT 139:350735; MARPAT 139:350735

N R<sup>2</sup>

AB Optically active enantiomers of the title compds. I [R1-R4 = H, (un)substituted alkyl, alkoxy, aryl, aryloxy; n = 1] are prepared by stereoselective oxidation of I [n = 0] with an oxidizing agent in an organic solvent in the presence of a base and a catalyst comprising titanium or vanadium complexed with a chiral monodentate ligand. The process yields alkali or alkaline earth metal salts of 5-methoxy-2-[(S)-(4-methoxy-3,5-dimethyl-2-pyridinylmethyl)sulfinyl]-IH-benzimidazole substantially free of sulfone impurity, optionally after purification in a ketone or nitrile solvent. Thus, omeprazole sulfide is oxidized with cumene hydroperoxide in presence of EtM(CHMe2)2, Me (S)-(+)-mandelate, and Ti (CCMMe2)1 in PhMe, followed by washing with MeCN

to give esomeprazole sodium with >985 ee.
OS.CITING REF COUNT: 11 THERE ARE 11 CAPLUS RECORDS THAT CITE THIS

REFERENCE COUNT:

RECORD (11 CITINGS)
THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

AB Optically active enantiomers of the title compds. I [R1-R4 = H, (un) substituted alkyl, alkoxy, aryl, aryloxy; n = 1] are prepared by stereoselective oxidation of I [n = 0] with an oxidizing agent in an organic solvent in the presence of a base and a catalyst comprising titanium or vanadium complexed with a chiral monodentate ligand. The process yields alkali or alkaline earth metal salts of 5-methoxy-2-[G]-(4-methoxy-3,5-dimethyl-2-pyridinylmethyl)sulfinyl]-1H-benzimidazole substantially free of sulfone impurity, optionally after purification in a ketone or nitrile solvent. Thus, omeprazole sulfide is oxidized with cumene hydroperoxide in presence of Eth(CHMe2)2, Me (S)-(+)-mandelate, and Ti(OCHMe2)4 in PhNe, followed by washing with MeCN to give esomeprazole sodium with >985 ee.

IT 546-68-9, Titanium isopropoxide 20698-91-3, Methyl (R)-(-)-mandelate 21210-43-5, Methyl (S)-(+)-mandelate RL: CAT (Catalyst use); USES (Uses) (preparation of optically active substituted

pyridinylmethylsulfinylbenzimidazoles and salts)

3

IT 161796-78-7P, Esomeprazole sodium

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (preparation of optically active substituted

pyridinylmethylsulfinylbenzimidazoles and salts)

TT 73590-85-9, Omeprazole sulfide

RL: RCT (Reactant); RACT (Reactant or reagent) (preparation of optically active substituted pyridinylmethylsulfinylbenzimidazoles and salts) L11 ANSWER 20 OF 20 CAPLUS COPYRIGHT 2009 ACS on STN

ACCESSION NUMBER: 1996:353180 CAPLUS DOCUMENT NUMBER: 125:58516

ORIGINAL REFERENCE NO.: 125:11253a,11256a

TITLE:

Preparation of unsymmetrical heterocyclylsulfoxide

enantiomers

INVENTOR(S): Larsson, Erik Magnus; Stenhede, Urban Jan; Soerensen, Henrik; Von Unge, Per Oskar Sverker; Cotton, Hanna

Kristina

PATENT ASSIGNEE(S): Astra Aktiebolag, Swed. SOURCE:

PCT Int. Appl., 67 pp. CODEN: PIXXD2

DOCUMENT TYPE: Patent LANGUAGE: English

FAMILY ACC. NUM. COUNT: 2

| PARTILI | MCC. | raon. | COOL |
|---------|------|-------|------|
| PATENT  | INFO | RMATI | : NC |

| PATENT NO. |  |      |     |     |     |     |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
|------------|--|------|-----|-----|-----|-----|---|------|-----|---------|----|------|-------|-----|-----|---------------------------|------|-----|----|--|
|            |  |      |     |     |     | -   |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
| WO         | 9602   |      |     |     |     |     | 1996  |      |     |         |    |      |       |     |     | 19950703<br>, EE, ES, FI, |      |     |    |  |
|            | W:   |      |     |     |     |     |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
|            |  |      |     |     |     |     | KE,   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
|            |  |      |     | MW, | MX, | NO, | NZ,   | PL,  | PT, | RC      | ), | RU,  | SD,   | SE, | SG, | SI,                       | SK,  | ΤJ, |    |  |
|            |  |      | TT  |     |     |     |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
|            | RW:  |      |     |     |     |     |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
|            |  |      |     |     |     |     | BF,   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
|            |  | SN,  | TD, | TG  |     |     |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |
| SE         | 9402   | 510  |     |     | A   |     | 1996  | 0116 |     | SE      | 19 | 94-  | 2510  |     |     | 1                         | 9940 | 715 |    |  |
| SE         | 5044   | 59   |     |     | C2  |     | 1997  | 0217 |     |         |    |      |       |     |     |                           |      |     |    |  |
| JP         | 1050   | 4290 |     |     | T   |     | 1998  | 0428 |     | JΡ      | 19 | 96-  | 5049  | 38  |     | 1                         | 9950 | 703 |    |  |
| JP         | 3795   | 917  |     |     | B2  |     | 2006  | 0712 |     |         |    |      |       |     |     |                           |      |     |    |  |
| RU         | 2157   | 806  |     |     | C2  |     | 2000  | 1020 |     | RU      | 19 | 97-  | 1021  | 62  |     | 1                         | 9950 | 703 |    |  |
| EE         | 3354   |      |     |     | B1  |     | 2001  | 0215 |     | EΕ      | 19 | 97-  | 6     |     |     | 1                         | 9950 | 703 |    |  |
| ΑT         | 2422   | 33   |     |     | T   |     | 2003  | 0615 |     | ΑT      | 19 | 95-  | 9260  | 68  |     | 1                         | 9950 | 703 |    |  |
| ES         | 2199   | 998  |     |     | Т3  |     | 2004  | 0301 |     | ES      | 19 | 95-  | 9260  | 68  |     | 1                         | 9950 | 703 |    |  |
| SK         | 2840   | 59   |     |     | B6  |     | 2004  | 0908 |     | SK      | 19 | 97-  | 48    |     |     | 1                         | 9950 | 703 |    |  |
| CA         | 2193   | 994  |     |     | A1  |     | 19960116 SE 1994-2510 19970217 19980428 JP 1996-504938 20060712 20001020 RU 1997-102162 20010215 EE 1997-6 20030615 AT 1995-926068 20040301 ES 1995-926068 20040908 SK 1997-48 19960201 CA 1995-2193994 20050503 19960216 AU 1995-29948 |      |     |         |    |      |       |     | 1   | 9950                      | 705  |     |    |  |
| CA         | 2193   | 994  |     |     | C   |     | 2005  | 0503 |     |         |    |      |       |     |     |                           |      |     |    |  |
| AU         | 9529   | 948  |     |     | A   |     | 1996  | 0216 |     | AU      | 19 | 95-  | 2994: | В   |     | 1                         | 9950 | 705 |    |  |
| AU         | 6880   | 74   |     |     | B2  |     | 1998  | 0305 |     |         |    |      |       |     |     |                           |      |     |    |  |
| EP         | 7739   | 40   |     |     | A1  |     | 1997  | 0521 |     | ΕP      | 19 | 95-  | 9260  | 68  |     | 1                         | 9950 | 705 |    |  |
| EP         | 7739<br>7739   | 40   |     |     | B1  |     | 2003  | 0604 |     |         |    |      |       |     |     |                           |      |     |    |  |
|            | R:   | ΑT,  | BE, | CH, | DE, | DK, | ES,   | FR,  | GB, | GF      | ₹, | ΙE,  | IT,   | LI, | LU, | MC,                       | NL,  | PT, | SE |  |
| CN         | 1157   | 614  |     |     | A   |     | 1997  | 0820 |     | CN      | 19 | 95-  | 1949. | 56  |     | 1                         | 9950 | 705 |    |  |
| CN         | 1070   | 489  |     |     | C   |     | 2001  | 0905 |     |         |    |      |       |     |     |                           |      |     |    |  |
| HU         | 7664   | 2    |     |     | A2  |     | 1997  | 1028 |     | HU      | 19 | 97-  | 108   |     |     | 1                         | 9950 | 705 |    |  |
| HU         | 2263   | 61   |     |     | B1  |     | 2008  | 0929 |     |         |    |      |       |     |     |                           |      |     |    |  |
| BR         | 9508   | 292  |     |     | A   |     | 1997  | 1223 |     | BR      | 19 | 95-  | 8292  |     |     | 13                        | 9950 | 705 |    |  |
| PL         | 1863   | 42   |     |     | B1  |     | 2003  | 1231 |     | PL      | 19 | 95-  | 3181  | 65  |     | 1                         | 9950 | 705 |    |  |
| IN         | 1995   | DE01 | 255 |     | A   |     | 2005  | 0701 |     | IN      | 19 | 95-1 | DE12. | 55  |     | 1:                        | 9950 | 705 |    |  |
| CZ         | 2979   | 87   |     |     | В6  |     | 2007  | 0516 |     | CZ      | 19 | 97-  | 64    |     |     | 1                         | 9950 | 705 |    |  |
| IL         | 1144   | 77   |     |     | A   |     | 2001  | 0724 |     | IL      | 19 | 95-  | 1144  | 77  |     | 1                         | 9950 | 706 |    |  |
| ZA         | 9505   | 724  |     |     | A   |     | 1996  | 0115 |     | $z_{A}$ | 19 | 95-  | 5724  |     |     | 1                         | 9950 | 710 |    |  |
| HR         | 9500   | 401  |     |     | В1  |     | 2004  | 0430 |     | HR      | 19 | 95-  | 401   |     |     | 1                         | 9950 | 712 |    |  |
| US         | 5948   | 789  |     |     | A   |     | 1999  | 0907 |     | US      | 19 | 95-  | 4920  | 87  |     | 1                         | 9950 | 714 |    |  |
| FI         | 9700   | 102  |     |     | A   |     | 1997  | 0110 |     | FΙ      | 19 | 97-  | 102   |     |     | 1                         | 9970 | 110 |    |  |
| FI         | 1178   | 30   |     |     | B1  |     | 2007  | 0315 |     |         |    |      |       |     |     |                           |      |     |    |  |
| NO         | 9700   | 153  |     |     | A   |     | 1997  | 0114 |     | NO      | 19 | 97-  | 153   |     |     | 1                         | 9970 | 114 |    |  |
| NO         | R:<br>1157<br>1070<br>7664<br>2263<br>9508<br>1863<br>1995<br>2979<br>1144<br>9505<br>9500<br>5948<br>9700<br>1178<br>9700<br>3121 | 01   |     |     | B1  |     | 2002  | 0318 |     |         |    |      |       |     |     |                           |      |     |    |  |
|            |  |      |     |     |     |     |   |      |     |         |    |      |       |     |     |                           |      |     |    |  |

HK 1998-109230 A1 20031121 HK 1008331 19980717 PRIORITY APPLN. INFO.: SE 1994-2510 WO 1995-SE818 A 19940715 W 19950703 OTHER SOURCE(S): CASREACT 125:58516: MARPAT 125:58516 AB Enantiomeric R1ZSOR2 [R1 = (un)substituted 2-pyridyl, (un)substituted 2-(R4R5N)C6H4; R2 = (un)substituted 2-benzimidazolyl, thieno[3,4-d]imidazol-2-v1, etc.; R4,R5 = H, (ar)alkv1; Z = CH2, (un) substituted 1,2-phenylene, etc. | were prepared by oxidation of prochiral R1ZSR2 in the presence of a chiral Ti complex and a base. OS.CITING REF COUNT: 37 THERE ARE 37 CAPLUS RECORDS THAT CITE THIS RECORD (82 CITINGS) REFERENCE COUNT: 1 THERE ARE 1 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT Enantiomeric R1ZSOR2 [R1 = (un)substituted 2-pyridyl, (un)substituted 2-(R4R5N)C6H4; R2 = (un)substituted 2-benzimidazolyl, thieno[3,4-d]imidazol-2-yl, etc.; R4,R5 = H, (ar)alkyl; Z = CH2, (un) substituted 1,2-phenylene, etc.] were prepared by oxidation of prochiral RIZSR2 in the presence of a chiral Ti complex and a base. 546-68-9, Titanium isopropoxide TT RL: CAT (Catalyst use); USES (Uses) (preparation of unsym. heterocyclylsulfoxide enantiomers) 119141-88-7P 119141-89-8P 138530-94-6P 138330-95-7P 142678-35-1P 142706-18-1P 154461-48-0P 156601-79-5P 161796-77-6P 161796-78-7P 170431-13-7P 170431-14-8P 175078-93-0P 177541-01-4P 177795-59-4P 177795-67-7P 177932-96-6P 154461-48-0P 156601-78-4P 177541-00-3P RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of unsym. heterocyclylsulfoxide enantiomers)

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